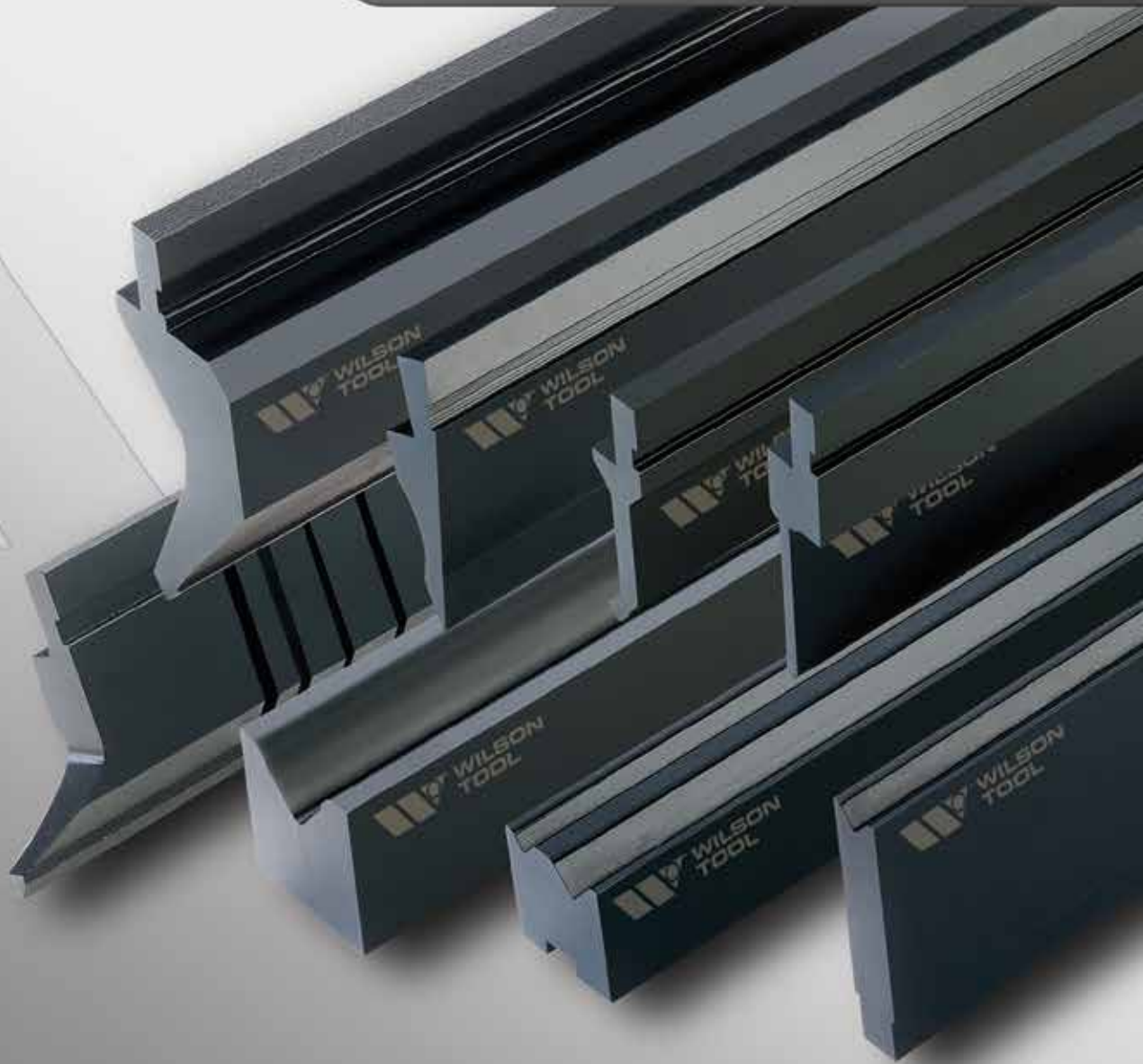


## **WILSON EUROPEAN STYLE PRESS BRAKE TOOLING**



**SOLUTIONS FOR PRESS BRAKE TOOLING**

# TERMS AND CONDITIONS

**ORDER** Minimum order is \$50.00

**CREDIT REQUIREMENTS** All orders are subject to approval by our Credit Department. If you are a new account, please furnish us with your tax exempt status, a bank reference, three current supplier references and/or your current D&B rating with your first order. A credit limit will be imposed on new accounts until credit has been established.

**PAYMENT TERMS** Terms are net 10 days. Catalog prices are subject to change without notice.

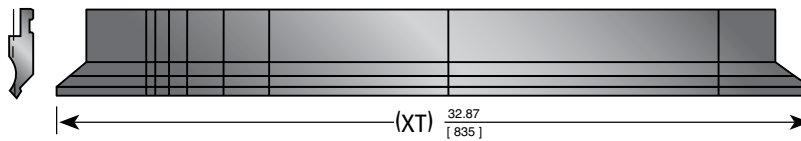
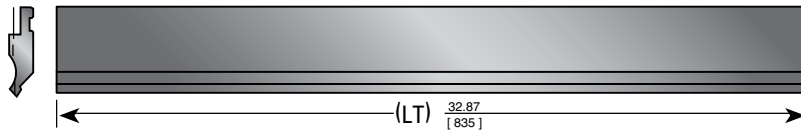
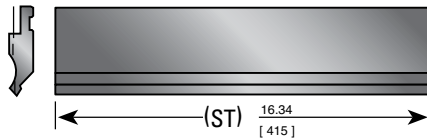
**FREIGHT** Orders are shipped F.O.B. from our manufacturing facility. (International Shipments are Incoterms: Ex Works).

**ORDER CANCELLATION** In the event an order is cancelled, an additional charge will be assessed to cover the cost of labor and material.

**RETURNED MATERIAL** A handling/restocking fee will be applied to all standard products returned for credit. A return authorization number and shipping instructions must be obtained in advance before an item can be returned.

**CLAIMS** All claims or product shortages must be made within 30 days of the invoice date.

## STANDARD PUNCH LENGTHS



1. MOST TOOLS CAN BE EASILY LOADED BY A SINGLE OPERATOR.
2. EASY TO STORE.
3. ALL SECTIONALIZED TOOLS COME PRE-CUT IN NINE DIFFERENT PIECES.
4. MOST SECTIONALIZED PUNCHES INCLUDE TWO EAR PIECES (HORNS).
5. NITREX™(HRC - 70) IS STANDARD ON EVERY DIE IN THE TOOLING LINE.
6. SPECIAL TOOLING AVAILABLE. PLEASE CONTACT THE APPLICATION SALES DESK.

### SECTION WIDTHS:

LEFT EAR / RIGHT EAR

.394" (10mm)

.591" (15mm)

.787" (20mm)

1.575" (40mm)

1.969" (50mm)

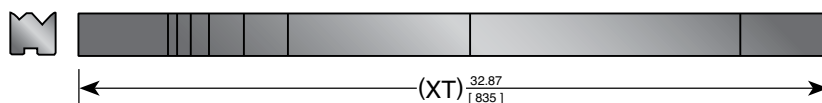
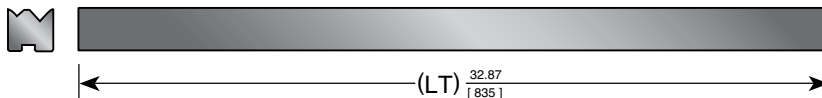
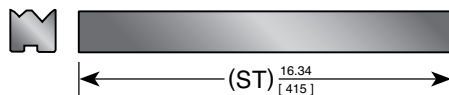
3.937" (100mm) LEFT EAR

3.937" (100mm) RIGHT EAR

7.874" (200mm)

11.811" (300mm)

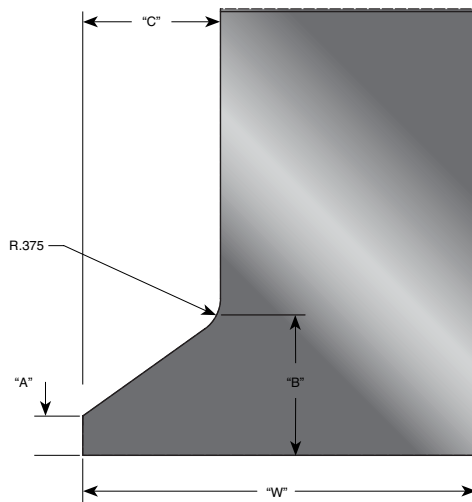
## STANDARD DIE LENGTHS



Note: Special lengths are available at additional cost.

## SPECIAL EAR PIECE

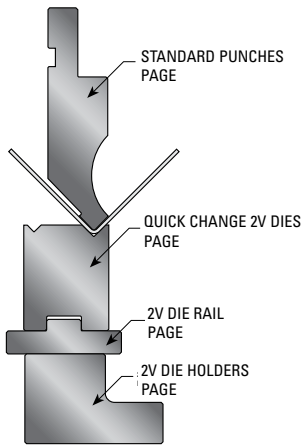
When ordering a special ear section from Wilson Tool, please indicate the following dimensions.



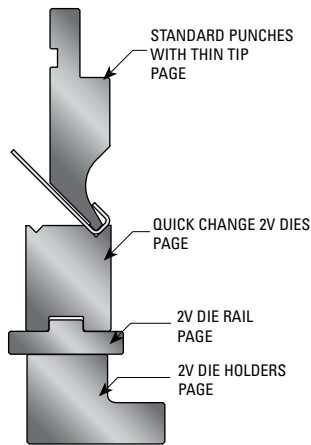
Bending Diagrams . . . . .	4-5
Wilson Express Clamping . . . . .	6
Punches 88°/ 90° . . . . .	7
Gooseneck Punches . . . . .	8-11
88° & 90° Narrow Punch. . . . .	11
Sash Punches 88°/ 90° . . . . .	12
Acute-Angle Punches 30°/ 60° . . . . .	13-14
Large Radius Punches. . . . .	15
Punches 75° . . . . .	16-17
2V Dies Quick Change 75° . . . . .	18
2V Dies Quick Change 88°/ 90° . . . . .	19
2V Dies Quick Change 88° . . . . .	20
2V Dies Quick Change Large Shoulder Radii. . . . .	21
2V Dies 30° Acute Angle Quick Change. . . . .	21
2V Dies Bolt Down (Old Style) . . . . .	22
2V Dies Large Shoulder Radii (Old Style). . . . .	23
2V Dies Sectionalized . . . . .	24-25
Urethane Dies . . . . .	26
2V Dies Rails and Holders. . . . .	27
1V Dies Quick Change 88°/ 90° . . . . .	28
1V Dies Quick Change Low Profile 88°/ 90° . . . . .	28
1V Dies Quick Change Acute Angle 30° . . . . .	29
1V Dies Quick Change 75° . . . . .	30
1V Dies Quick Change Holder and Wedge Block . . . . .	31
1V Dies Acute Angle 30°/45° . . . . .	32
1V Dies 85° Large . . . . .	33-34
1V Dies 80° and Holder . . . . .	35
1V Dies 4 Way Die . . . . .	35
Rail Style Offset Tools. . . . .	36
Flattening Dies. . . . .	37
Flattening Punches . . . . .	38
Two Stage Hemming Dies . . . . .	39
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Two Stage Hemming Punch & Die . . . . .	40
Z1/Z2 Narrow Punch Holders . . . . .	41
Z2 Style Deep Punch Holder . . . . .	42
Stacking Punch Holder . . . . .	43
Dual Clamping Kits . . . . .	43
European Punch and Die Adapters . . . . .	44
Urethane Holders & Pads . . . . .	45

# BENDING DIAGRAMS

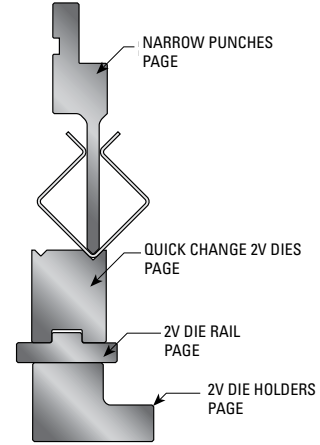
## 90 DEGREE BENDING (27 GA - 10 GA)



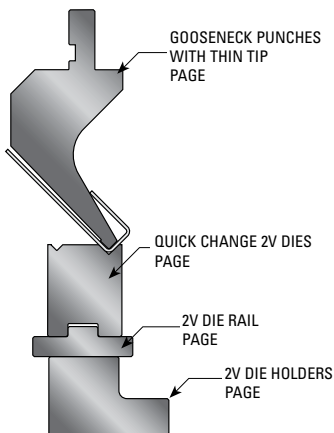
## 90 DEGREE BENDING WITH THIN TIP PUNCH



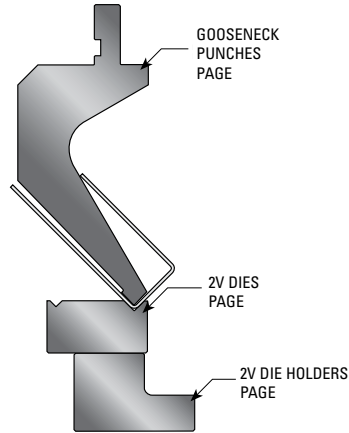
## 90 DEGREE BENDING WITH NARROW PUNCH



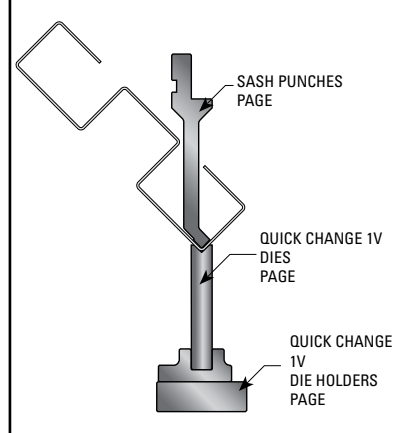
## 90 DEGREE BENDING WITH THIN TIP GOOSENECK PUNCH



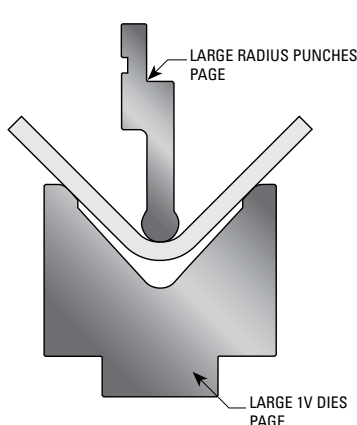
## 90 DEGREE BENDING WITH GOOSENECK PUNCH



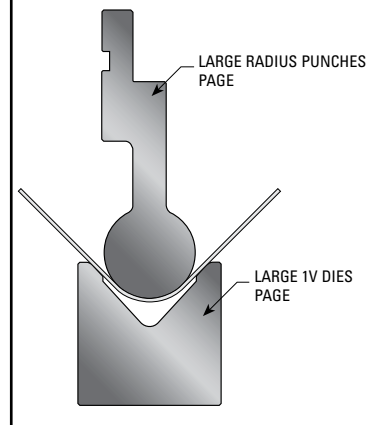
## 90 DEGREE BENDING (SASH)



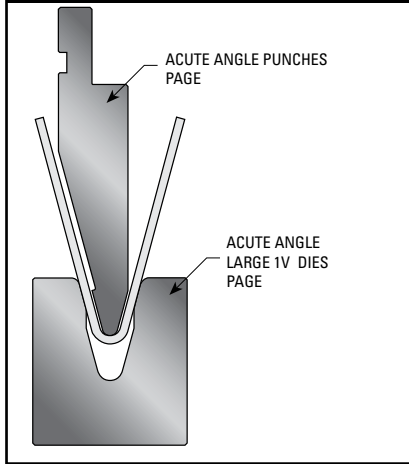
## 90 DEGREE BENDING (3/8" - 1/2")



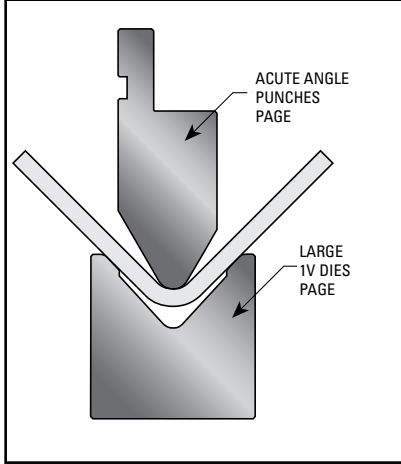
## LARGE RADIUS BENDING



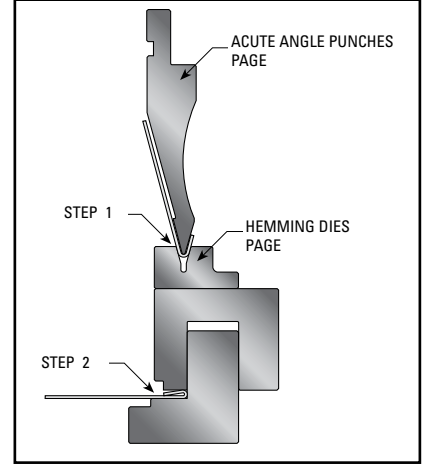
## ACUTE-ANGLE BENDING (12 GA - 6 GA)



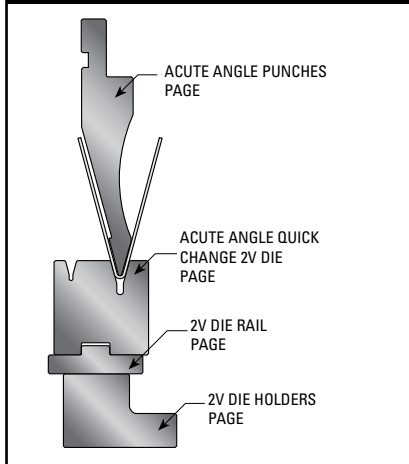
## 90 DEGREE BENDING (9 GA - 3/8")



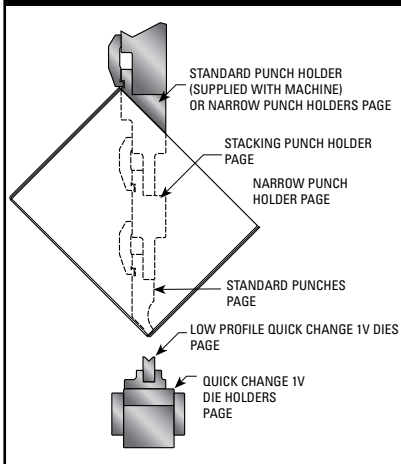
## HEMMING (2 STAGE) (27 GA - 14 GA)



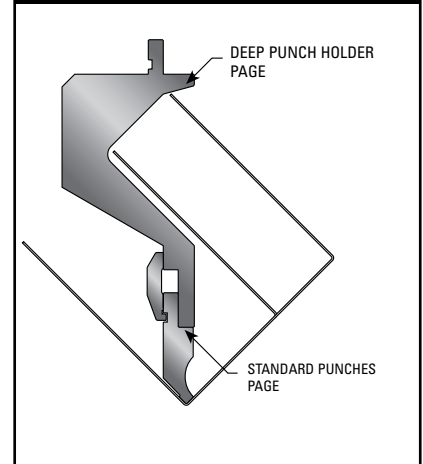
## ACUTE-ANGLE BENDING (27 GA - 14 GA)



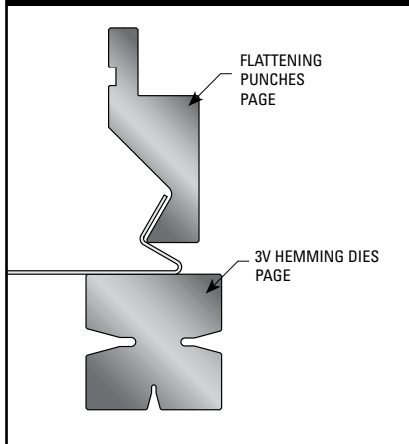
## DEEP BOX BENDING



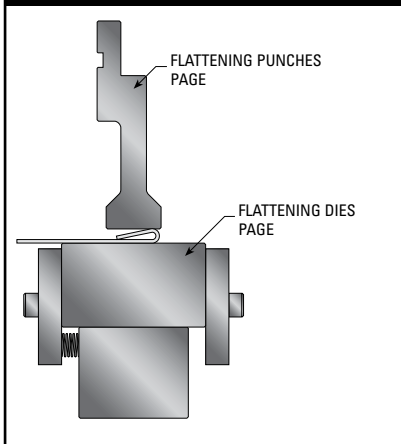
## DEEP PUNCH HOLDER



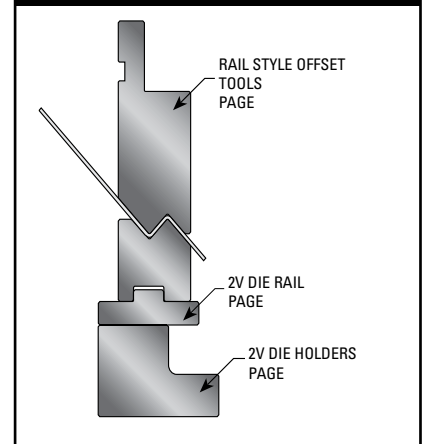
## HEMMING (27 GA - 16 GA)



## HEMMING (27 GA - 11 GA)



## OFFSET BENDING (27 GA - 16 GA)



# WILSON EXPRESS CLAMPING SYSTEM

## CLAMPING



CONVENTIONAL PRESS BRAKES WITH WEDGE		HEIGHT	PRICE
43815-2	2 Front Clamp Plates	100mm	
43815	2 Front & 2 Back Clamp Plates	100mm	



Z1 SERIES WITH WEDGE		HEIGHT	PRICE
43817I-2	2 Front Clamp Plates	100mm	
43817I	2 Front & 2 Back Clamp Plates	100mm	

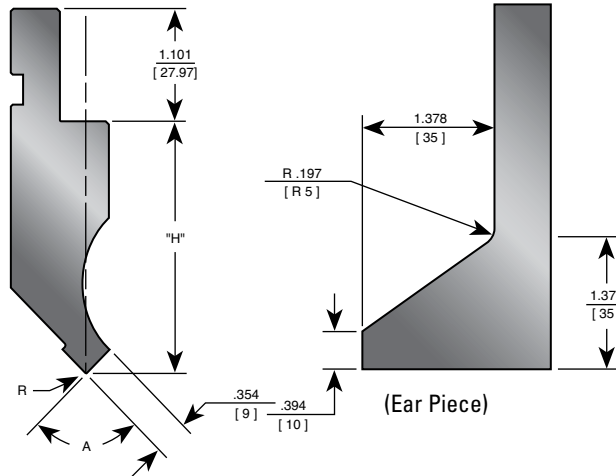


Z2 SERIES WITH WEDGE		HEIGHT	PRICE
43818I-2	2 Front Clamp Plates	120mm	
43818I	2 Front & 2 Back Clamp Plates	120mm	



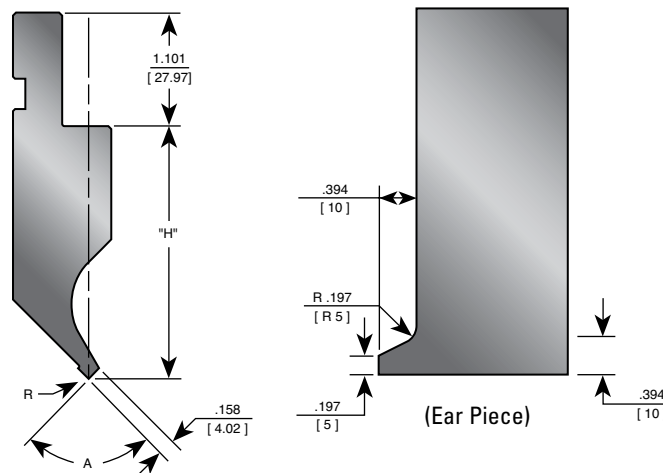
TRUMPF PRESS BRAKES WITH WEDGE		HEIGHT	PRICE
43819-2	2 Front Clamp Plates	100mm	
43819	2 Front & 2 Back Clamp Plates	100mm	

## STANDARD TIP



Cat. No.	A Angle	R Tip Radius inch [mm]	H Height inch [mm]	Max Ton Feet /Meter (LT & ST)	Max Ton Feet /Meter (XT)	LT 32.87" [835mm]	ST 16.34" [415mm]	XT 32.87" [835mm]
40002	88°	.008 [0.2]	2.634 [66.9]	30 / 100	14 / 47			
40008	88°	.030 [0.8]	2.624 [66.6]	30 / 100	14 / 47			
40015	88°	.060 [1.5]	2.612 [66.3]	30 / 100	14 / 47			
40023	88°	.090 [2.3]	2.598 [66.0]	30 / 100	14 / 47			
40030	88°	.120 [3.0]	2.586 [65.7]	30 / 100	14 / 47			
40102	90°	.008 [0.2]	2.634 [66.9]	30 / 100	14 / 47			
40108	90°	.030 [0.8]	2.624 [66.7]	30 / 100	14 / 47			
40115	90°	.060 [1.5]	2.613 [66.4]	30 / 100	14 / 47			
40123	90°	.090 [2.3]	2.600 [66.0]	30 / 100	14 / 47			
40130	90°	.120 [3.0]	2.588 [65.7]	30 / 100	14 / 47			

## THIN TIP



Cat. No.	A Angle	R Tip Radius inch [mm]	H Height inch [mm]	Max Ton Feet /Meter (LT & ST)	Max Ton Feet /Meter (XT)	LT 32.87" [835mm]	ST 16.34" [415mm]	XT 32.87" [835mm]
40212	88°	.008 [0.2]	2.634 [66.9]	12 / 40	3 / 10			
40202	90°	.008 [0.2]	2.634 [66.9]	12 / 40	3 / 10			

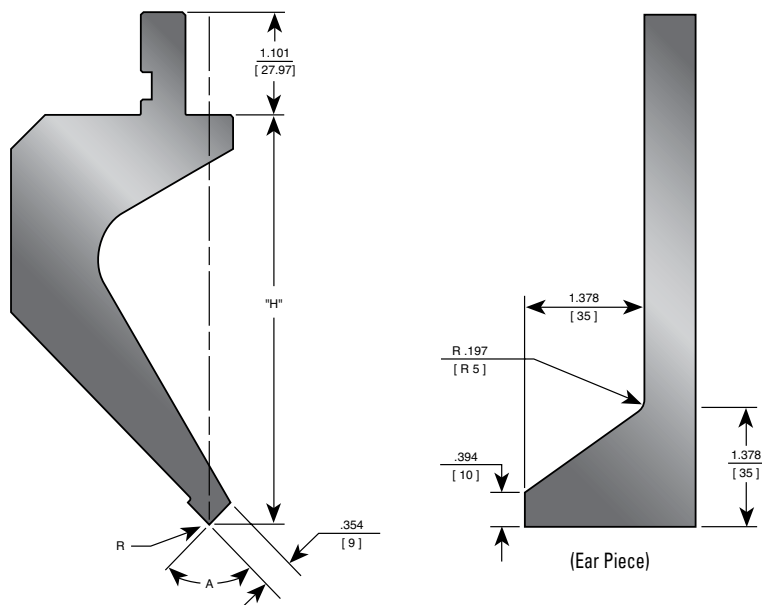
Note: Punch tip modifications and punch relief available at an additional cost.  
Contact application sales desk for pricing and lead times.



# GOOSENECK PUNCHES

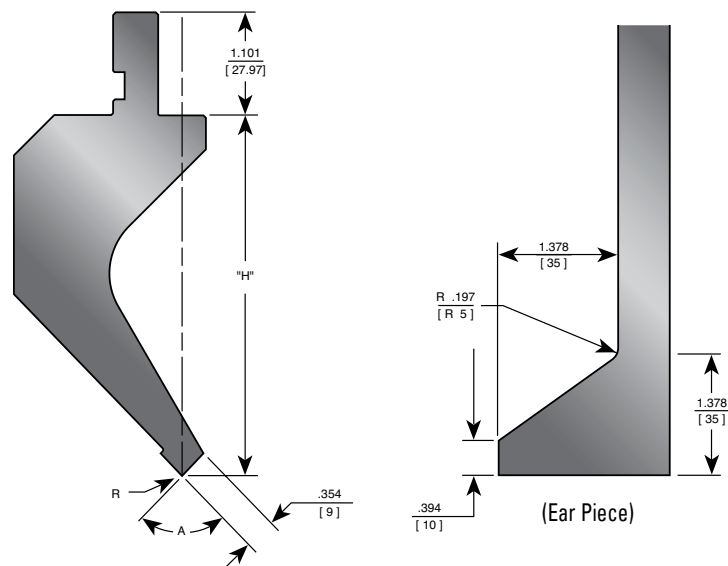
PUNCHES

88°



CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
40302	88°	.008 [0.2]	4.721 [119.9]	15 / 50			
40308	88°	.030 [0.8]	4.711 [119.7]	15 / 50			

88° & 90°



CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
40402	88°	.008 [0.2]	4.130 [104.9]	15 / 50	14 / 47			
40408	88°	.030 [0.8]	4.120 [104.6]	15 / 50	14 / 47			
40415	88°	.060 [1.5]	4.108 [104.3]	15 / 50	14 / 47			
40430	88°	.120 [3.0]	4.082 [103.7]	15 / 50	14 / 47			
40502	90°	.008 [0.2]	4.130 [104.9]	15 / 50	14 / 47			

Note: Punch tip modifications and punch relief available at an additional cost. Contact application sales desk for pricing and lead times.



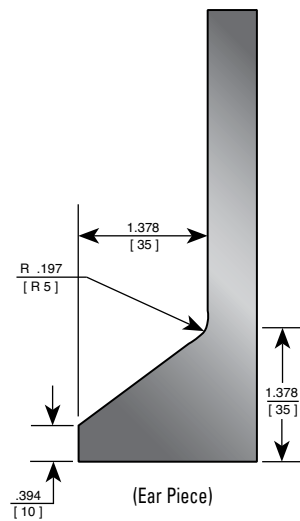
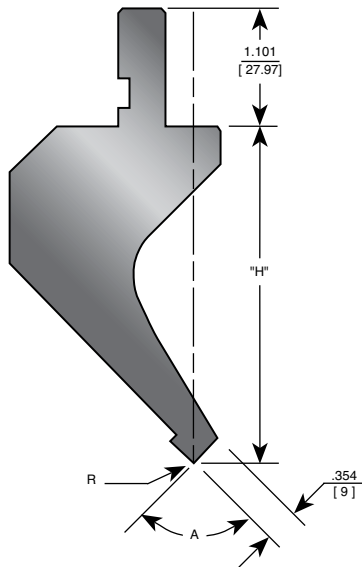
**U.S.A.  
Canada  
Mexico**

Tel: 800.445.4518  
Tel: 800.268.4180  
Tel: 001.800.741.2510

Fax: 800.539.4590  
Fax: 905-840-1032  
Fax: 001.800.544.2096

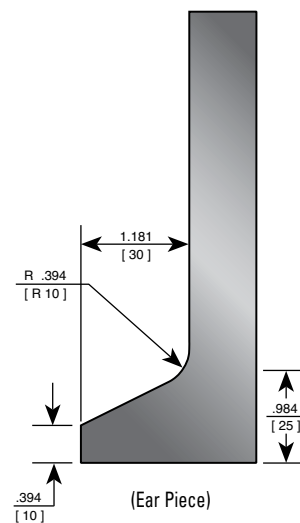
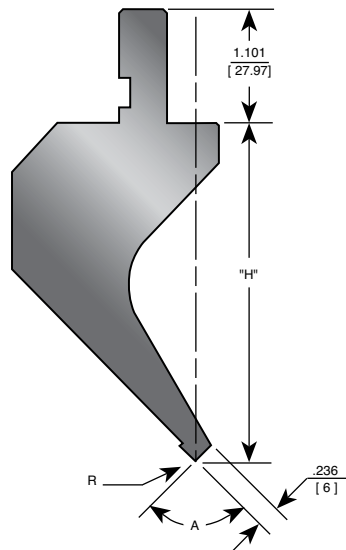
pressbrake@wilsontool.com  
bending@wilsontoolcanada.com  
americalatina@wilsontool.com





## 88° STANDARD TIP

CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
40602	88°	.008 [0.2]	3.539 [89.9]	21 / 70	14 / 47			
40608	88°	.030 [0.8]	3.529 [89.6]	21 / 70	14 / 47			
40615	88°	.060 [1.5]	3.517 [89.3]	21 / 70	14 / 47			
40630	88°	.120 [3.0]	3.491 [88.7]	21 / 70	14 / 47			

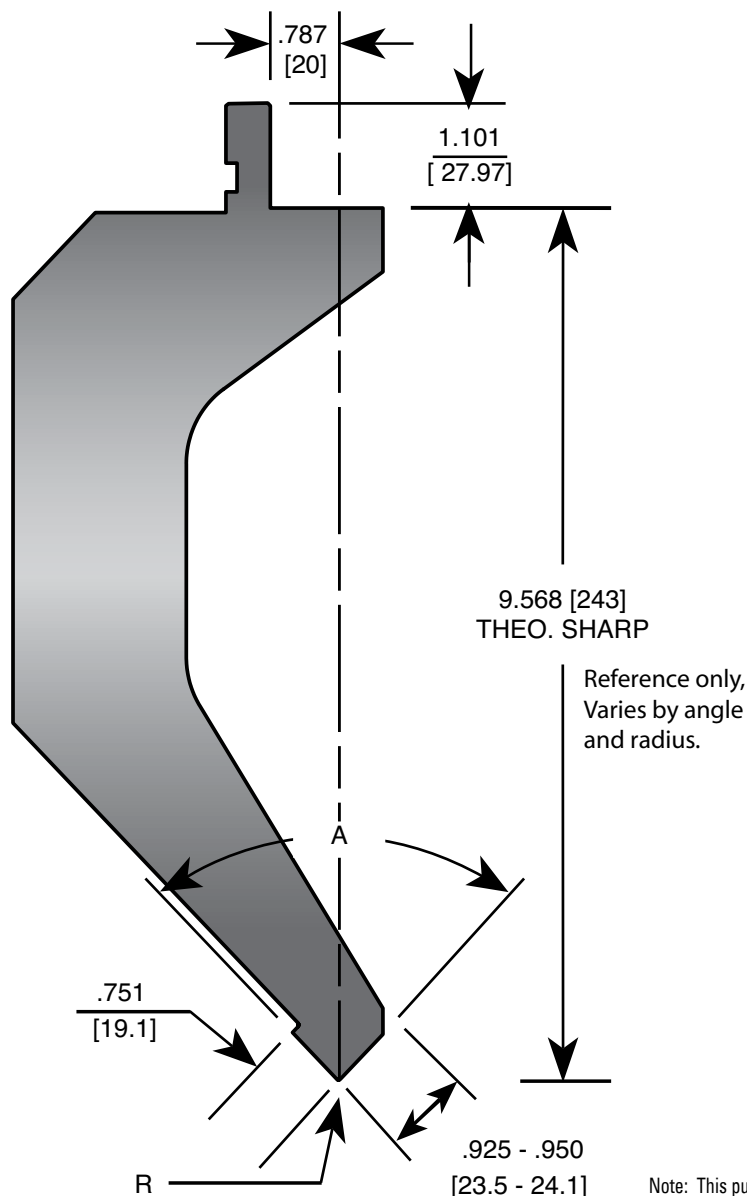


## 88° & 90 THIN TIP

CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
40702	88°	.008 [0.2]	3.539 [89.9]	15 / 50	9 / 30			
40708	88°	.030 [0.8]	3.529 [89.6]	15 / 50	9 / 30			
40712	90°	.008 [0.2]	3.539 [89.9]	15 / 50	9 / 30			
40718	90°	.030 [0.8]	3.530 [89.7]	15 / 50	9 / 30			

Note: Punch tip modifications and punch relief available at an additional cost.  
Contact application sales desk for pricing and lead times.

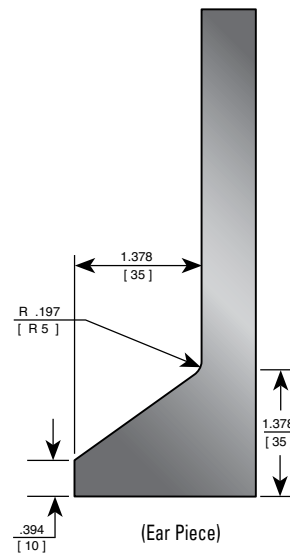
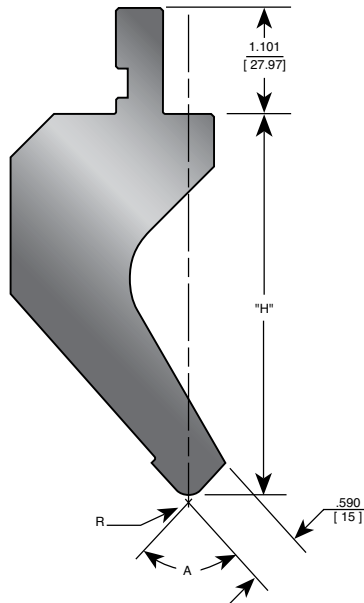
## 85° & 90° Z2 STYLE



Note: This punch mounts to Z2 upper beam. Please call sales desk for further explanation.

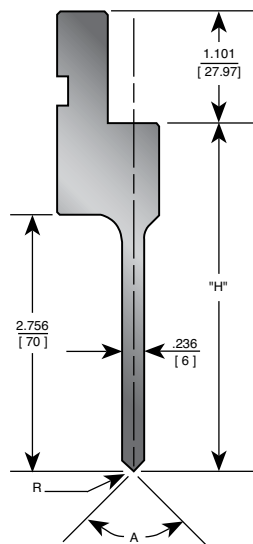
CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	Max. Ton Ft/Meter (ST)	PRICE (ST)
43080c	85° - 90°	.008 - .7 [0.2 - 17.75]	25 / 83	

## 85° GOOSENECK



CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44540	85°	.188 [4.8]	4.134 [105.0]	30 / 100	14 / 47			
44560	85°	.250 [6.4]	4.105 [104.3]	30 / 100	14 / 47			

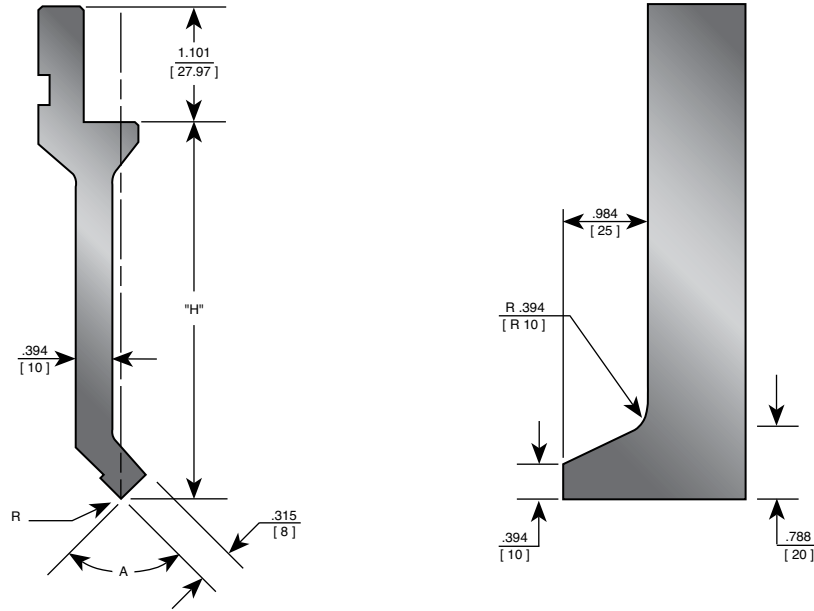
## 88° & 90° NARROW



CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
40802	88°	.008 [0.2]	3.740 [95.0]	15 / 50			
40902	90°	.008 [0.2]	3.740 [95.0]	15 / 50			

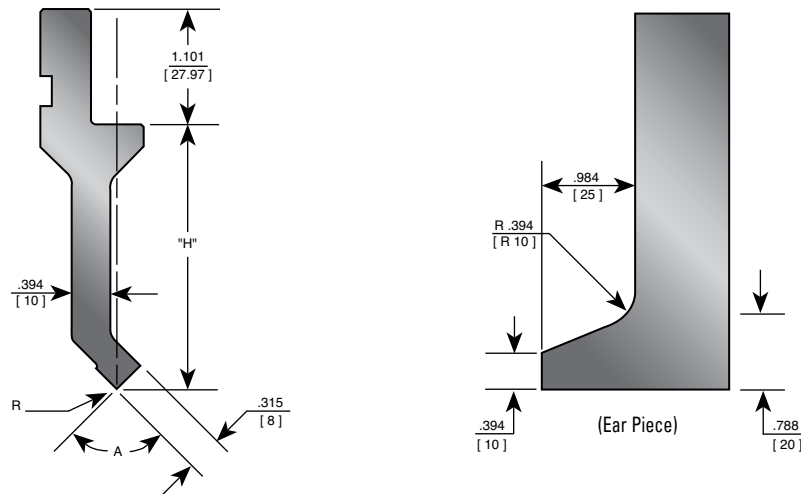
Note: Sectionalized version does not include ear pieces (horns). Ear pieces (horns) available at an additional cost.  
Punch tip modifications and punch relief available at an additional cost.  
Contact application sales desk for pricing and lead times.

## 88°



CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41002	88°	.008 [0.2]	3.933 [99.9]	10 / 30			

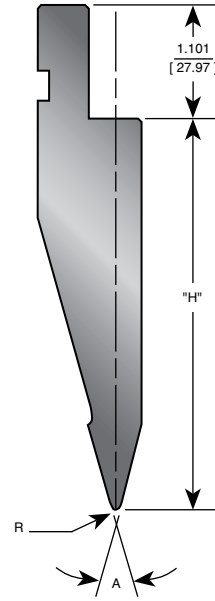
## 88° & 90°



CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41102	88°	.008 [0.2]	2.752 [69.9]	10 / 30			
41202	90°	.008 [0.2]	2.752 [69.9]	10 / 30			

Note: Punch tip modifications and punch relief available at an additional cost.  
Contact application sales desk for pricing and lead times.

30°

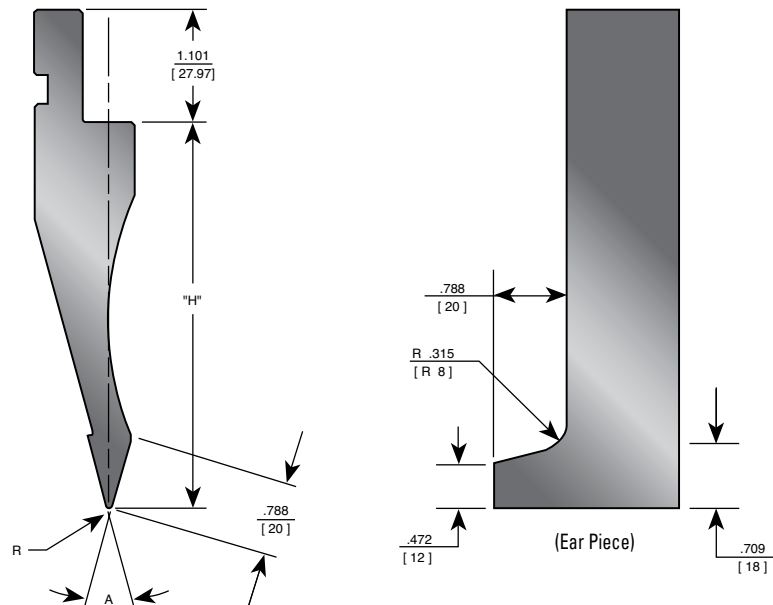


Note:

Sectionalized version does not include ear pieces (horns). Ear pieces (horns) available at an additional cost.

Punch tip modifications and punch relief available at an additional cost. Contact application sales desk for pricing and lead times.

CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41315	30°	.060 [1.5]	4.016 [102.0]	30 / 100			
41322	30°	.090 [2.3]	3.927" [99.7]	30 / 100			
41330	30°	.120 [3.0]	3.846 [97.7]	30 / 100			

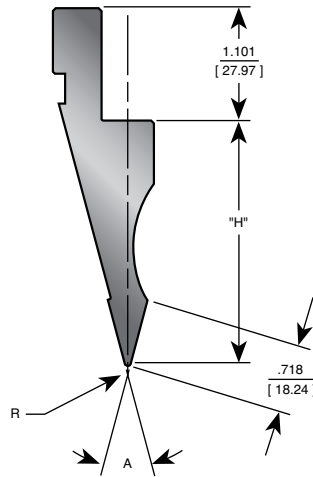


CAT.NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41908	30°	.030 [0.8]	4.095 [104.0]	30 / 100				

# ACUTE-ANGLE PUNCHES

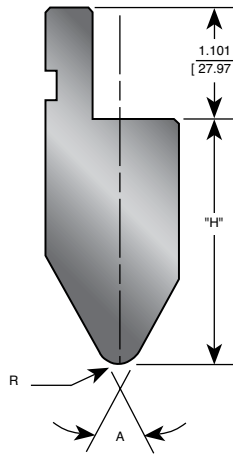
## PUNCHES

30°



CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42610	30°	.030 [0.8]	2.579 [65.5]	30 / 100			

60°

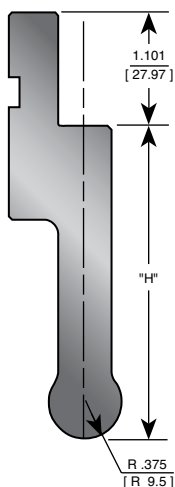


CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41440	60°	.188 [4.8]	2.607 [66.2]	30 / 100			
41460	60°	.236 [6.0]	2.559 [65.0]	30 / 100			

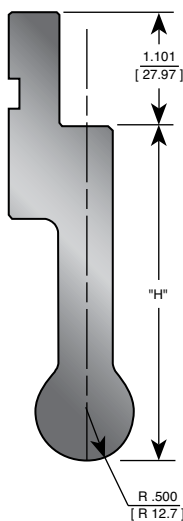
Note: Sectionalized version does not include ear pieces (horns). Ear pieces (horns) available at an additional cost (44010).

Punch tip modifications and punch relief available at an additional cost.

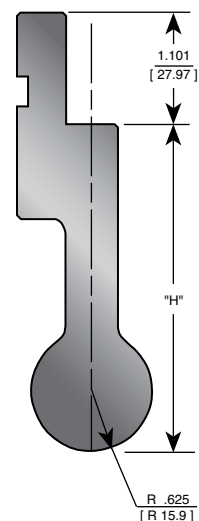
Contact application sales desk for pricing and lead times.



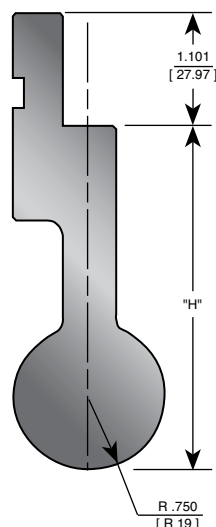
41709



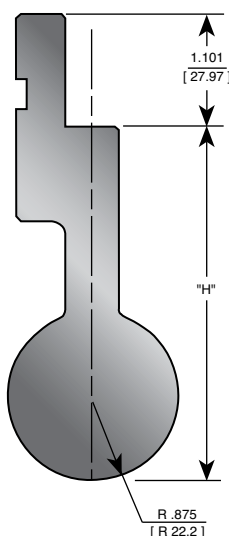
41712



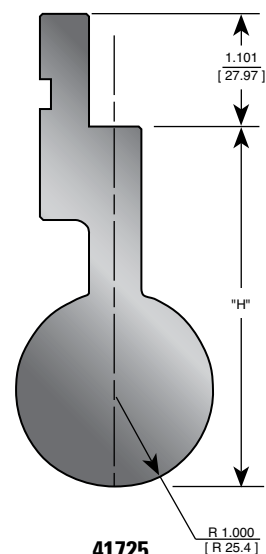
41715



41719



41722



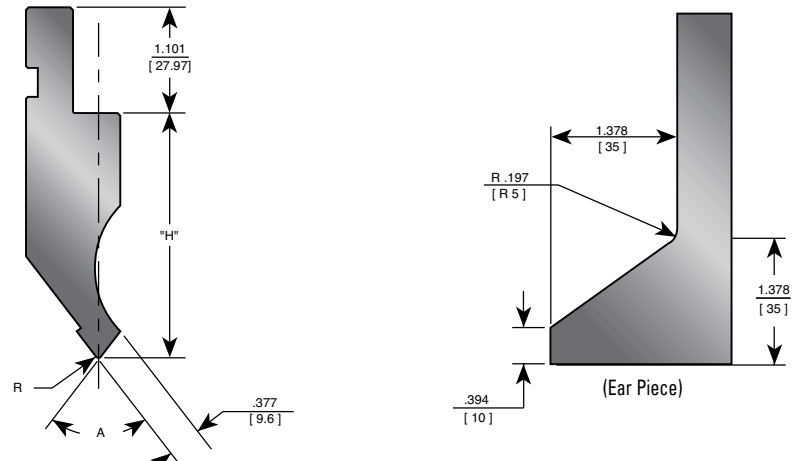
41725

CAT. NO	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41709	3.268 [83.0]	30 / 100			
41712	3.504 [89.0]	30 / 100			
41715	3.425 [87.0]	30 / 100			
41719	3.583 [91.0]	30 / 100			
41722	3.701 [94.0]	30 / 100			
41725	3.780 [96.0]	30 / 100			

Note: Sectionalized version does not include ear pieces (horns). Ear pieces (horns) available at an additional cost.  
Additional radii available, please contact our application sales desk.

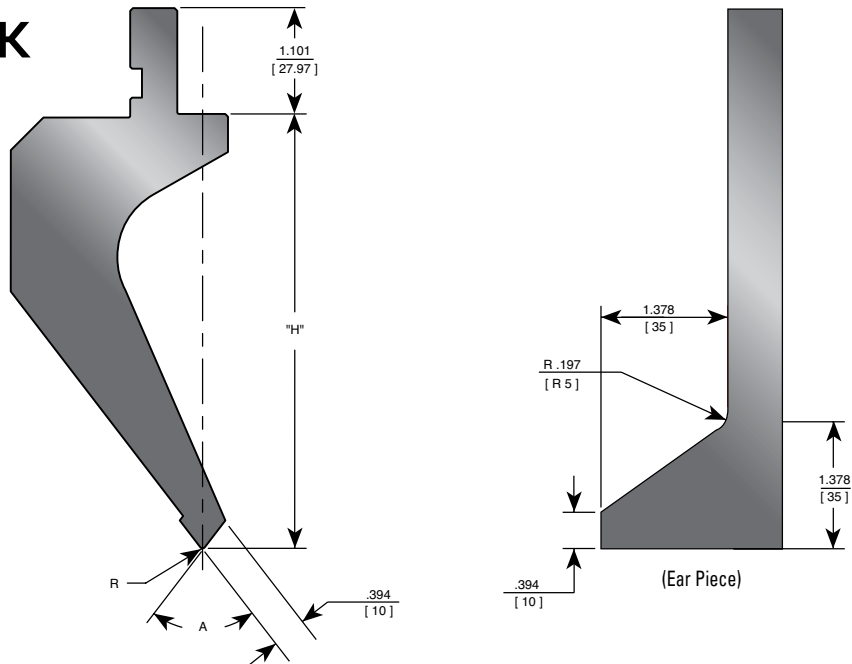


## STANDARD



CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44000	75°	.030 [0.8]	2.662 [67.6]	30 / 100	14 / 47			
44001	75°	.060 [1.5]	2.645 [67.2]	30 / 100	14 / 47			
44003	75°	.120 [3.0]	2.607 [66.2]	30 / 100	14 / 47			

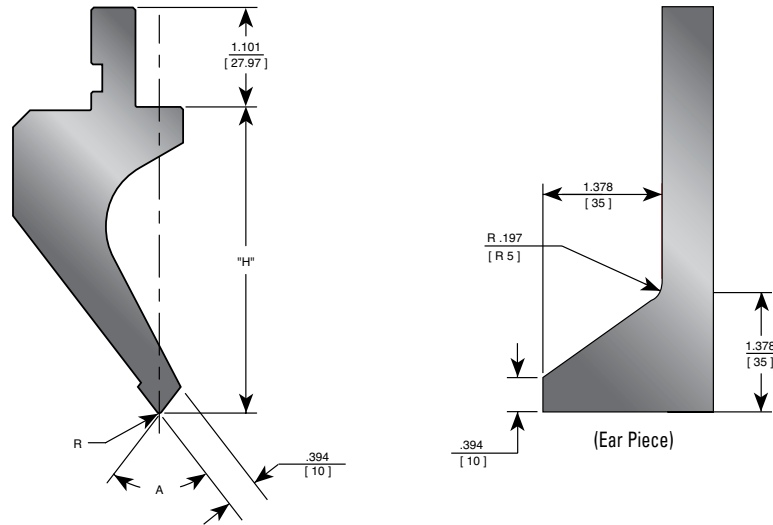
## GOOSENECK



CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44030	75°	.030 [0.8]	4.724 [120.0]	15 / 50			
44031	75°	.060 [1.5]	4.707 [119.5]	15 / 50			
44033	75°	.120 [3.0]	4.669 [118.6]	15 / 50			

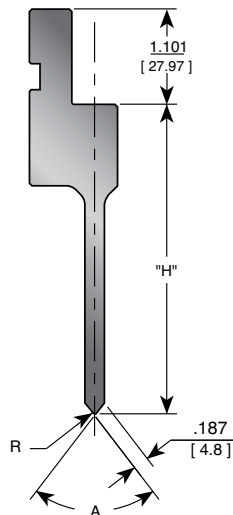
Note: Punch tip modifications and punch relief available at an additional cost.  
Contact application sales desk for pricing and lead times.

## GOOSENECK

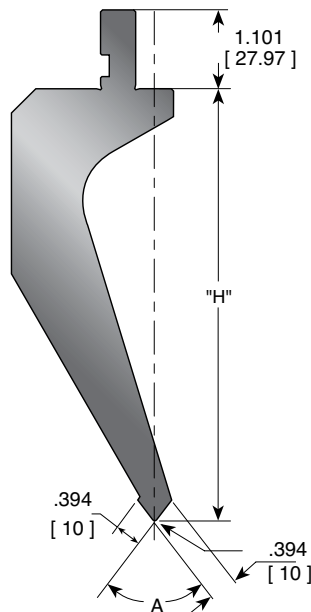


CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44020	75°	.030 [0.8]	3.543 [90.0]	21 / 70	14 / 47			

## NARROW

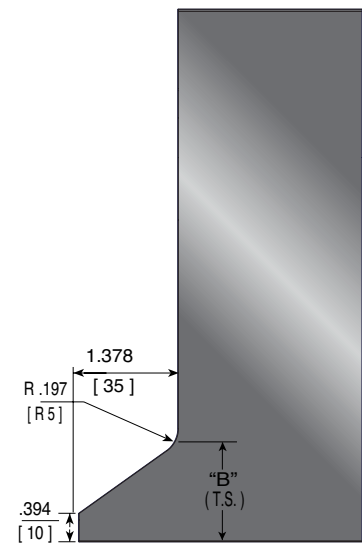


44010



44040

## LARGE GOOSENECK



(Ear Piece)

CAT. NO	A ANGLE	R TIP RADIUS INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX. TON FT / METER (XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44010	75°	.030 [0.8]	3.740 [95.0]	15 / 50	15 / 50			
44040	75°	.030 [0.8]	6.299 [160.0]	15 / 50	14 / 47			

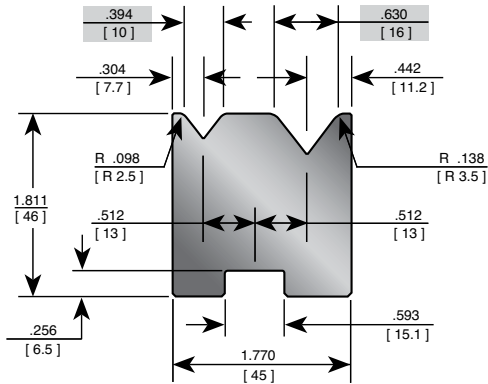
Note: Sectionalized version does not include ear pieces (horns). Ear pieces (horns) available at an additional cost (44010).

Punch tip modifications and punch relief available at an additional cost.

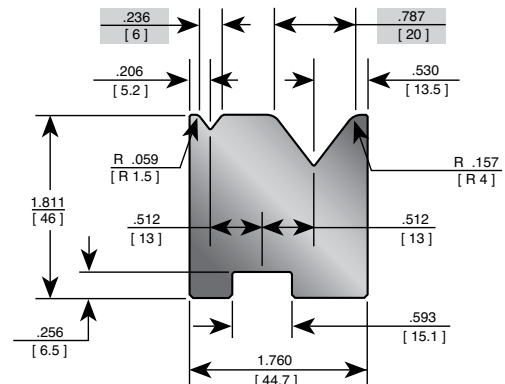
Contact application sales desk for pricing and lead times.

75°

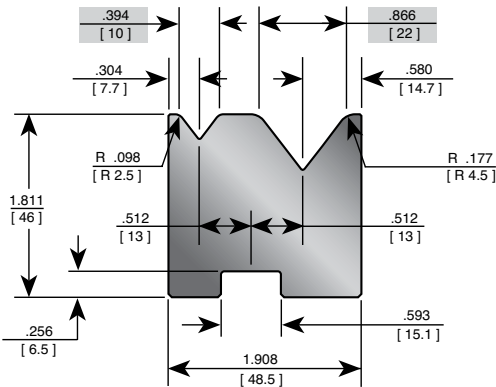
DIES



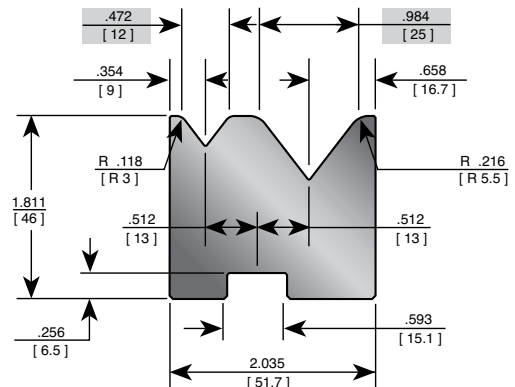
44100



44101



44102



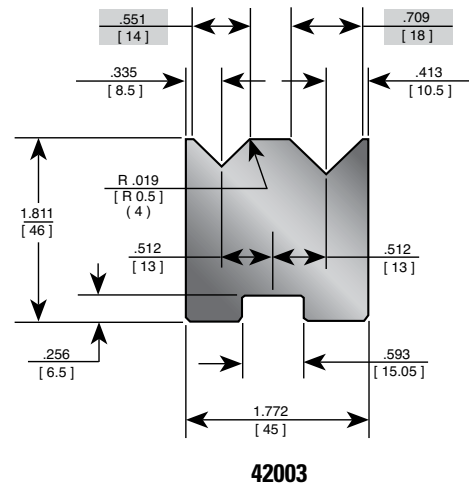
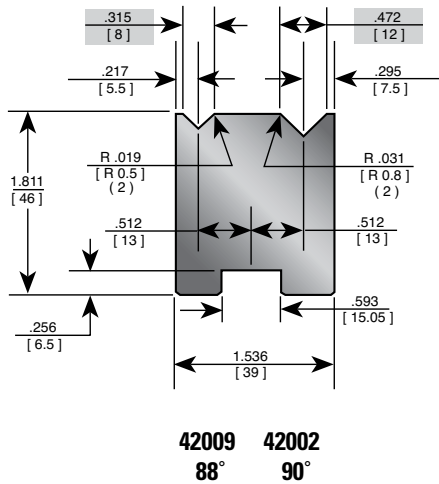
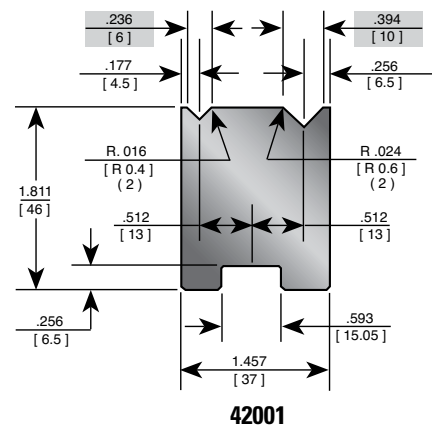
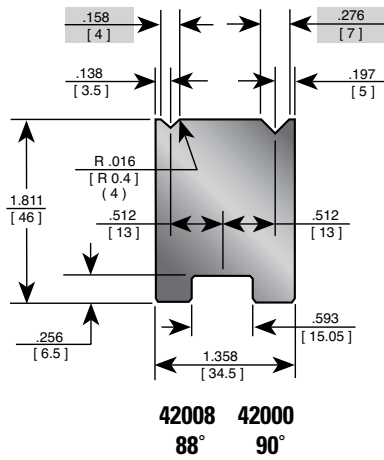
44103

CAT. NO	ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44100	75°	30 / 100	.394 [10.0]	.630 [16.0]			
44101	75°	30 / 100	.236 [6.0]	.787 [20.0]			
44102	75°	30 / 100	.394 [10.0]	.866 [22.0]			
44103	75°	30 / 100	.472 [12.0]	.984 [25.0]			

Note: V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all 2V dies provides HRC-70.

## 88° & 90°

DIES



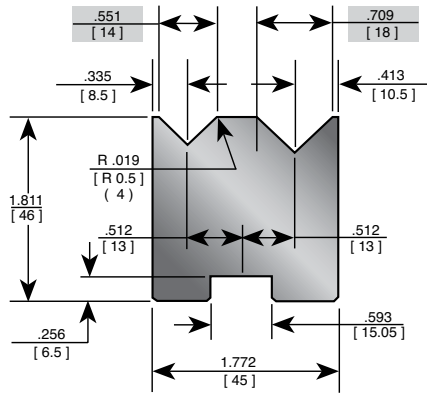
CAT. NO	ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42000	90°	18 / 60	.158 [4.0]	.276 [7.0]			
42008	88°	18 / 60	.158 [4.0]	.276 [7.0]			
42001	90°	21 / 70	.236 [6.0]	.394 [10.0]			
42002	90°	24 / 80	.315 [8.0]	.472 [12.0]			
42009	88°	24 / 80	.315 [8.0]	.472 [12.0]			
42003	90°	30 / 100	.551 [14.0]	.709 [18.0]			

Note: V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all 2V dies provides HRC-70.

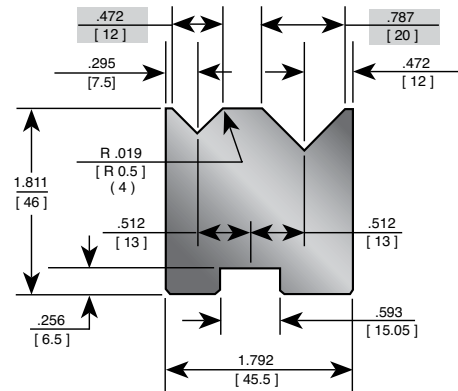
# QUICK CHANGE 2V DIES

88°

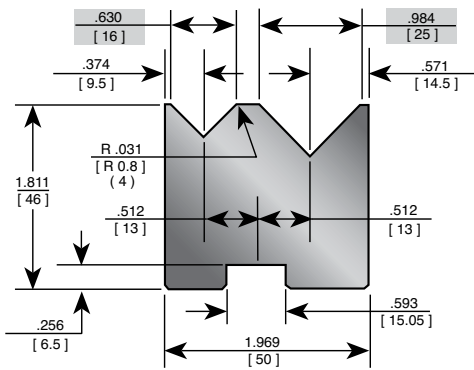
DIES



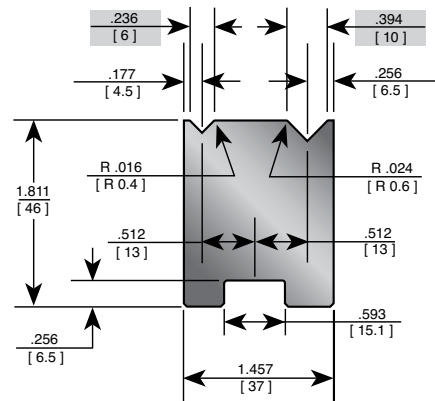
42004



42005



42006

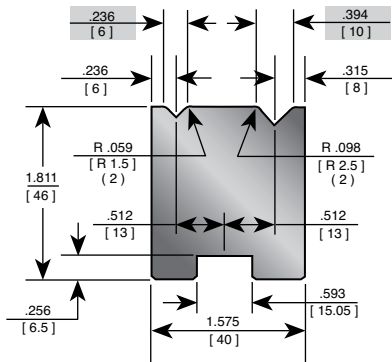


42007

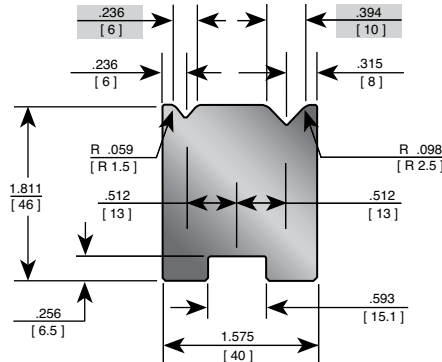
CAT. NO	ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42004	88°	30 / 100	.551 [14.0]	.709 [18.0]			
42005	88°	30 / 100	.472 [12.0]	.787 [20.0]			
42006	88°	30 / 100	.630 [16.0]	.984 [25.0]			
42007	88°	21 / 70	.236 [6.0]	.394 [10.0]			

Note: V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all 2V dies provides HRC-70.

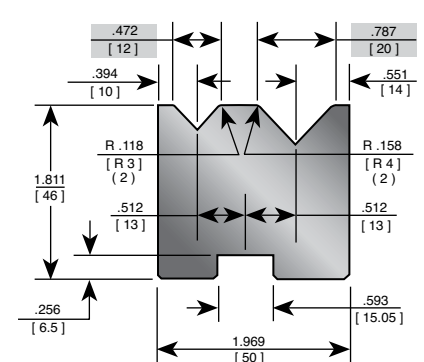
## LARGE SHOULDER RADII



42010



42012



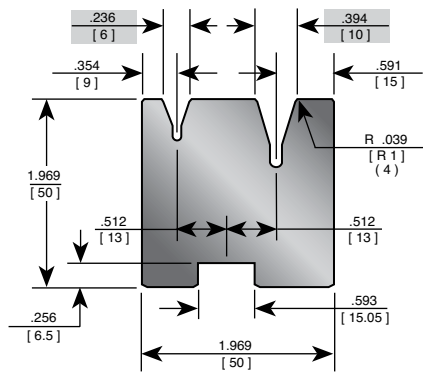
42011

CAT. NO	ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42010	90°	24 / 80	.236 [6.0]	.394 [10.0]			
42012	88°	24 / 80	.236 [6.0]	.394 [10.0]			
42011	88°	30 / 100	.472 [12.0]	.787 [20.0]			

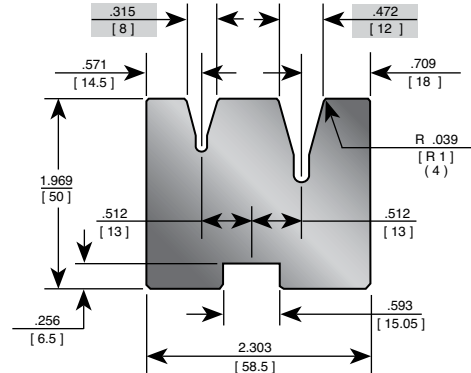
Note: V-opening modifications and die relief available at an additional cost. Contact application sales desk for pricing and lead times.

Nitrex standard on all Quick Change 2V dies provides HRC-70.

## 30° ACUTE ANGLE



42020



42021

CAT. NO	ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42020	30°	9 / 30	.236 [6.0]	.394 [10.0]			
42021	30°	9 / 30	.315 [8.0]	.472 [12.0]			

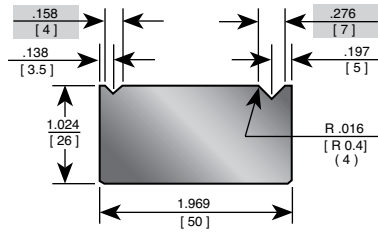
Note: V-opening modifications and die relief available at an additional cost.

Contact application sales desk for pricing and lead times.

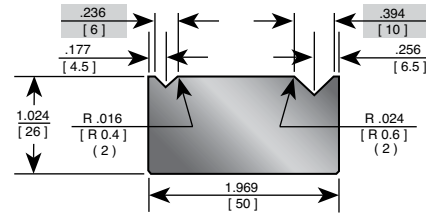
Nitrex standard on all 2V dies provides HRC-70.

## BOLT DOWN OLD STYLE

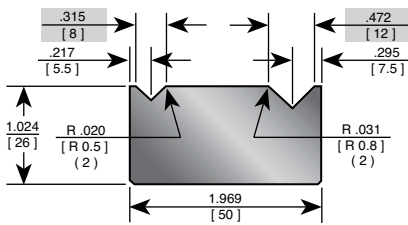
DIES



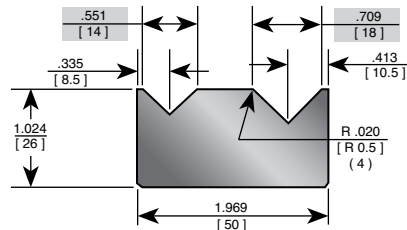
42030



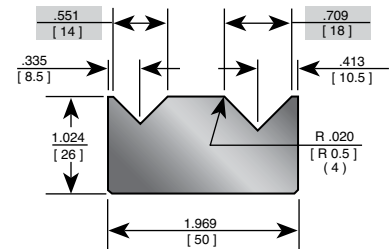
42031



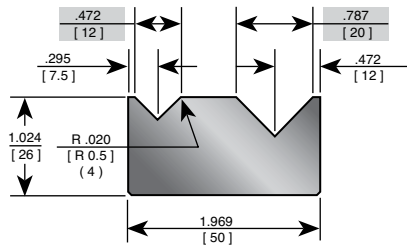
42032



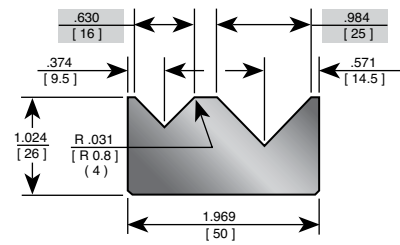
42033



42034



42035



42036

CAT. NO	A ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
42030	90°	18 / 60	.158 [4.0]	.276 [7.0]		
42031	90°	21 / 70	.236 [6.0]	.394 [10.0]		
42032	90°	24 / 80	.315 [8.0]	.472 [12.0]		
42033	90°	30 / 100	.551 [14.0]	.709 [18.0]		
42034	88°	30 / 100	.551 [14.0]	.709 [18.0]		
42035	88°	30 / 100	.472 [12.0]	.787 [20.0]		
42036	88°	21 / 70	.630 [16.0]	.984 [25.0]		

Note: All mounting hardware is included.

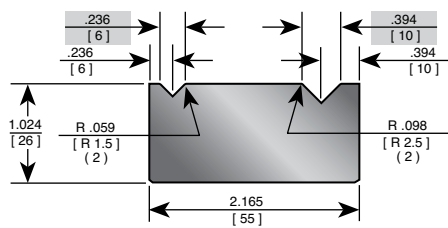
V-opening modifications and die relief available at an additional cost.

Contact application sales desk for pricing and lead times.

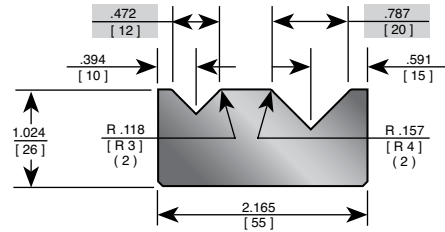
Nitrex standard on all 2V dies provides HRC-70.



## LARGE SHOULD RADII OLD STYLE



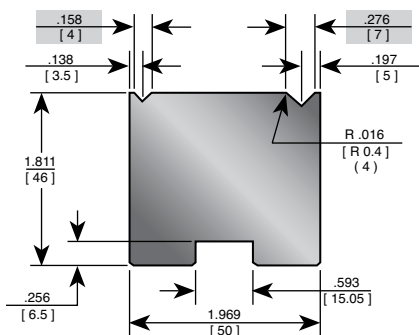
42040



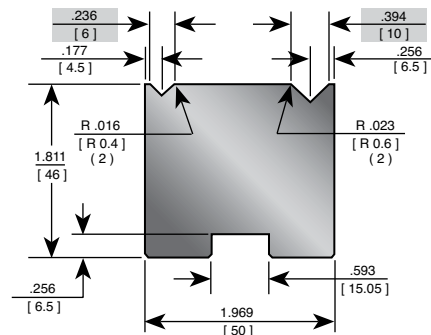
42041

CAT. NO	A ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	V2 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
42040	90°	24 / 80	.236 [6.0]	.394 [10.0]		
42041	88°	30 / 100	.472 [12.0]	.787 [20.0]		

## SECTIONALIZED OLD STYLE



42050



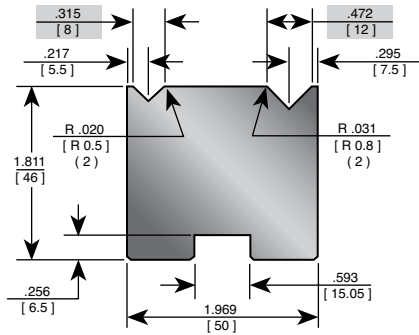
42051

CAT. NO	A ANGLE	MAX. TON FT / METER (XT)	V1 INCHES [mm]	V2 INCHES [mm]	XT 32.87" (835mm)
42050	90°	18 / 60	.158 [4.0]	.276 [7.0]	
42051	90°	21 / 70	.236 [6.0]	.394 [10.0]	

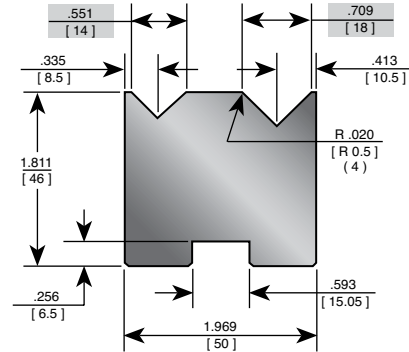
Note: All mounting hardware is included.  
V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all 2V dies provides HRC-70.

## SECTIONALIZED OLD STYLE

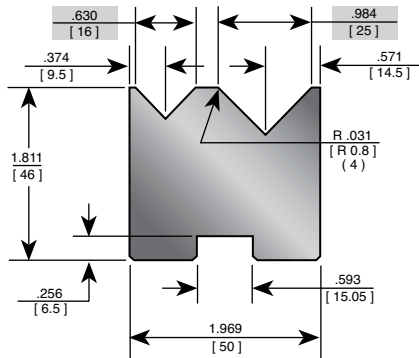
DIES



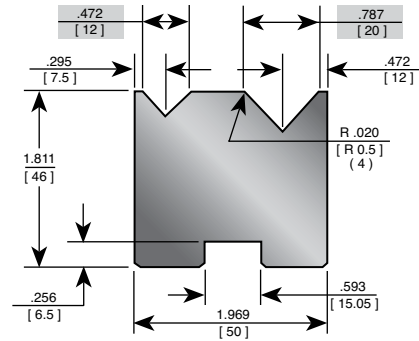
42052



42054 88°  
42053 90°



42056



42055

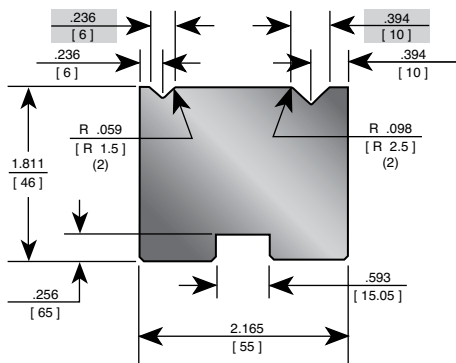
CAT. NO	A ANGLE	MAX. TON FT / METER (XT)	V1 INCHES [mm]	V2 INCHES [mm]	XT 32.87" (835mm)
42052	90°	21 / 70	.315 [8.0]	.472 [12.0]	
42053	90°	30 / 100	.551 [14.0]	.709 [18.0]	
42054	88°	30 / 100	.551 [14.0]	.709 [18.0]	
42055	88°	30 / 100	.472 [12.0]	.787 [20.0]	
42056	88°	30 / 100	.630 [16.0]	.984 [25.0]	

Note: V-opening modifications and die relief available at an additional cost.

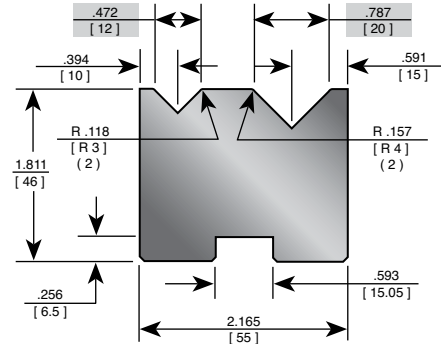
Contact application sales desk for pricing and lead times.

Nitrex standard on all 2V dies provides HRC-70.

## LARGE SHOULDER RADII OLD STYLE



42070

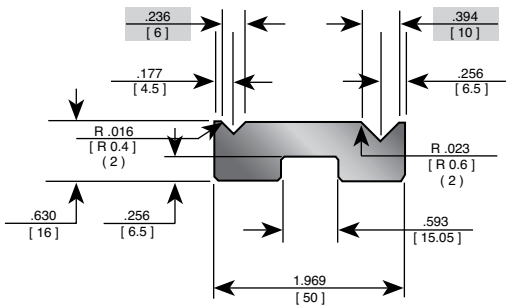


42071

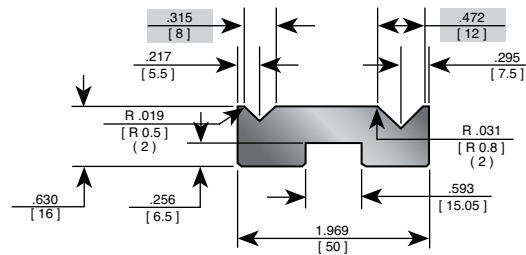
CAT. NO	A ANGLE	MAX. TON FT / METER (XT)	V1 INCHES [mm]	V2 INCHES [mm]	XT 32.87" (835mm)
42070	90°	24 / 80	.236 [6.0]	.394 [10.0]	
42071	88°	30 / 100	.472 [12.0]	.787 [20.0]	

DIES

## LOW PROFILE OLD STYLE



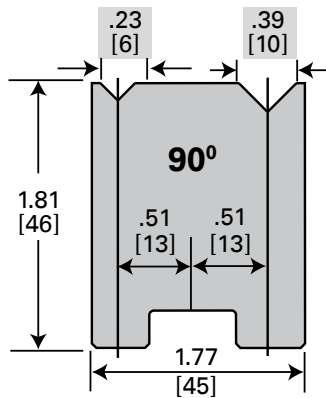
42061



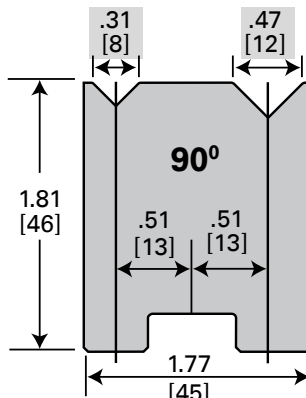
42062

CAT. NO	A ANGLE	MAX. TON FT / METER (XT)	V1 INCHES [mm]	V2 INCHES [mm]	XT 32.87" (835mm)
42061	90°	21 / 70	.236 [6.0]	.394 [10.0]	
42062	90°	21 / 70	.315 [8.0]	.472 [12.0]	

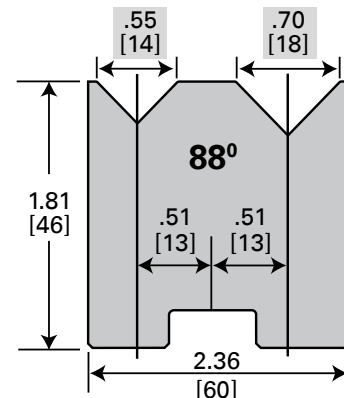
Note: V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all 2V dies provides HRC-70.



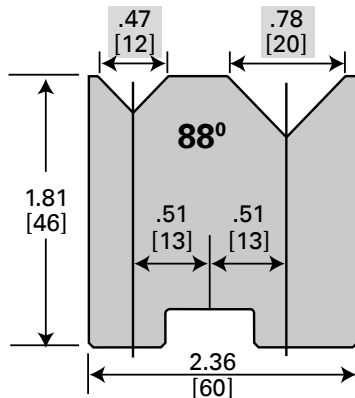
42001ue



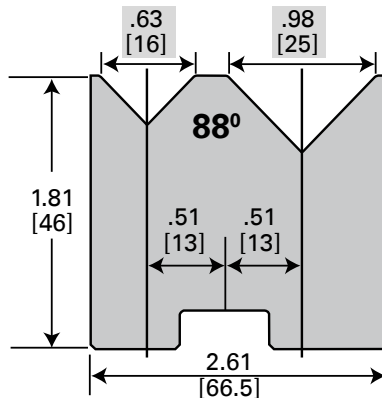
42002ue



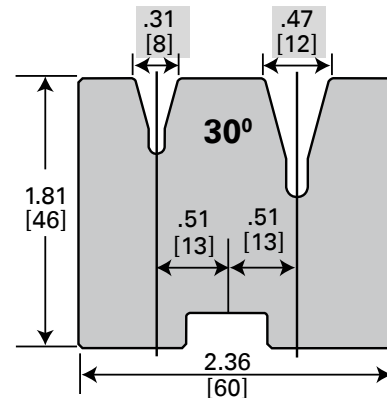
42004ue



42005ue



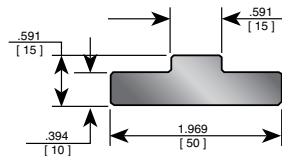
42006ue



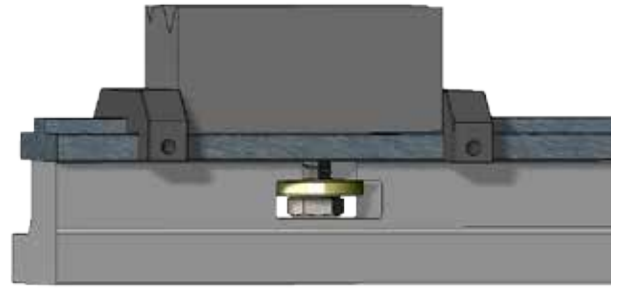
42021ue

CAT. No.	ANGLE	V1 Opening	V2 Opening	H Height	W Width	PRICE L	PRICE S
42001ue	90°	.23" [6]	.39" [10]	1.81" [46]	1.77" [45]		
42002ue	90°	.31" [8]	.47" [12]	1.81" [46]	1.77" [45]		
42004ue	88°	.55" [14]	.70" [18]	1.81" [46]	2.36" [60]		
42005ue	88°	.47" [12]	.78" [20]	1.81" [46]	2.36" [60]		
42006ue	88°	.63" [16]	.98" [25]	1.81" [46]	2.61" [66.5]		
42021ue	30°	.31" [8]	.47" [12]	1.81" [46]	2.36" [60]		

## RAILS



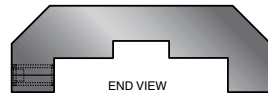
CAT. NO	L 32.87" (835mm)	S 16.34" (415mm)
42089 [28-32 HRc]	\$254	\$141
42090 [48-54 HRc]	\$367	\$226



Die, Rail, Holder and Rail Clamps

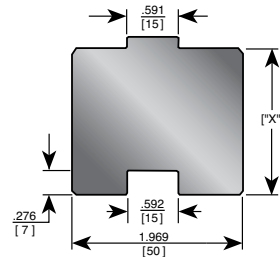
## RAIL CLAMP

CAT. NO	Price
43553	\$52



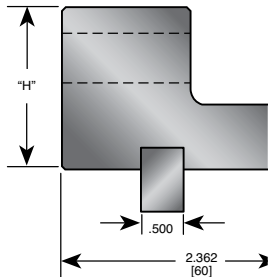
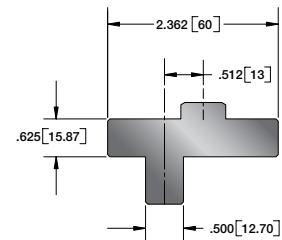
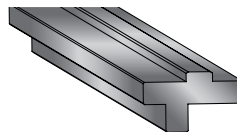
## STACKING RAILS

CAT. NO	HEIGHT RANGE	L 32.87" (835mm)	S 16.34" (415mm)	X 32.87" (835mm)
42091	X= .575 - 1.250	\$648	\$487	\$868
42092	X= 1.251 - 2.000	\$655	\$498	\$887
42093	X= 2.001 - 2.750	\$692	\$512	\$906

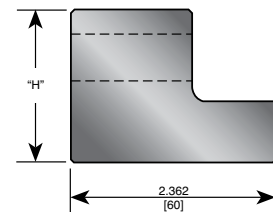


## AMERICAN TO EUROPEAN RAIL ADAPTER FOR QUICK CHANGE 2V DIES

CAT. NO	Max Ton/ft L & S	L 32.87" (835mm)	S 16.34" (415mm)
53090	30	\$857	\$510



## HOLDERS



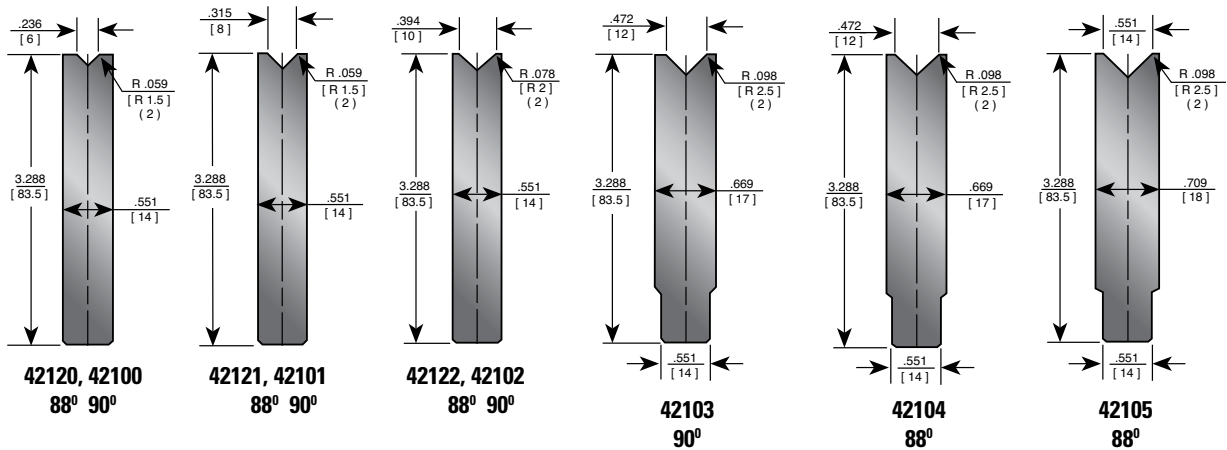
CAT. NO	H HEIGHT INCHES [mm]	L 32.87" (835mm)	S 16.34" (415mm)
43021 AT	1.536 [39mm]	\$455	\$327
43022 AT	1.772 [45mm]	\$488	\$350
43023 AT	2.953 [75mm]	\$732	\$589

CAT. NO	H HEIGHT INCHES [mm]	L 32.87" (835mm)	S 16.34" (415mm)
43021	1.536 [39mm]	\$324	\$207
43022	1.772 [45mm]	\$356	\$228
43023	2.953 [75mm]	\$601	\$467

# QUICK CHANGE 1V DIES

## 88° & 90°

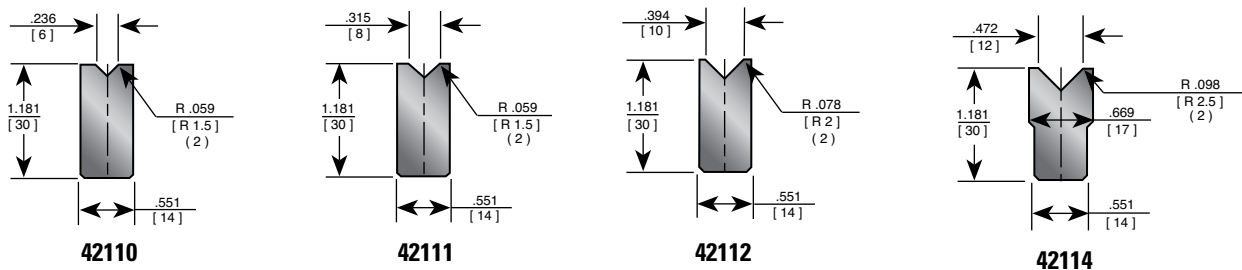
DIES



CAT. NO	A ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42100	90°	30 / 100	.236 [6.0]			
42120	88°	30 / 100	.236 [6.0]			
42101	90°	30 / 100	.315 [8.0]			
42121	88°	30 / 100	.315 [8.0]			
42102	90°	30 / 100	.394 [10.0]			
42122	88°	30 / 100	.394 [10.0]			
42103	90°	30 / 100	.472 [12.0]			
42104	88°	30 / 100	.474 [12.0]			
42105	88°	30 / 100	.551 [14.0]			

Note: Quick Change 1V Dies require die holder #43030 or #43530. V-opening modifications and die relief available at an additional cost. Contact application sales desk for pricing and lead times. Nitrex standard on all 1V dies provides HRC-70.

## LOW PROFILE 88° & 90°

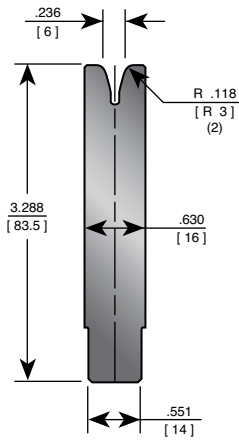


CAT. NO	A ANGLE	MAX. TON FT / METER	V1 INCHES [mm]	S 16.34" (415mm)	X 32.87" (835mm)
42110	90°	30 / 100	.236 [6.0]	Call for price and lead time.	
42111	90°	30 / 100	.315 [8.0]		
42112	90°	30 / 100	.394 [10.0]		
42114	88°	30 / 100	.472 [12.0]		

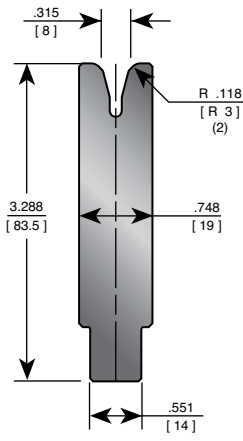
Note: Low Profile Quick Change 1V Dies require die holder #43030 or 43530. Nitrex standard on all 1V dies provides HRC-70.

## 30° ACUTE ANGLE

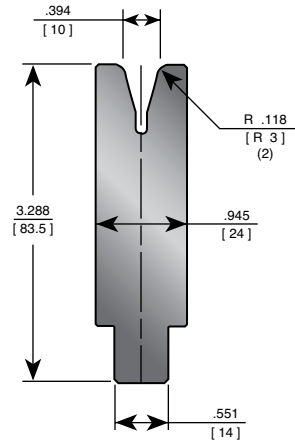
DIES



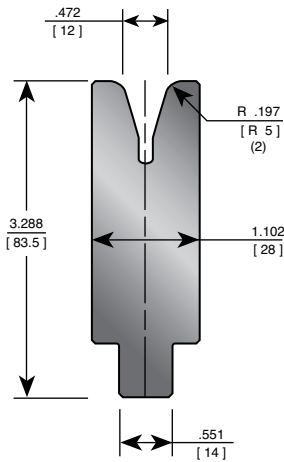
**42200**



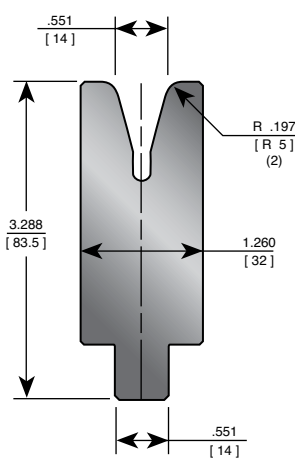
**42201**



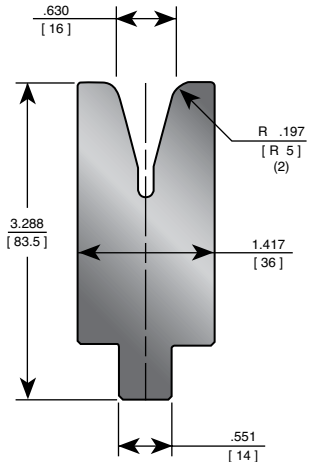
**42202**



**42203**



**42204**



**42205**

CAT. NO	A ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42200	30°	22 / 76	.236 [6.0]			
42201	30°	27 / 90	.315 [8.0]			
42202	30°	30 / 100	.394 [10.0]			
42203	30°	30 / 100	.472 [12.0]			
42204	30°	30 / 100	.551 [14.0]			
42205	30°	30 / 100	.630 [16.0]			

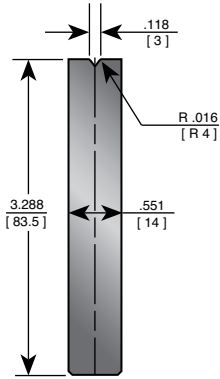
Note: V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.  
Nitrex standard on all Quick Change 1V dies provides HRC-70.



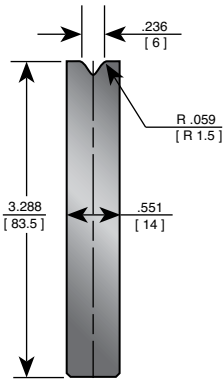
# QUICK CHANGE 1V DIES

75°

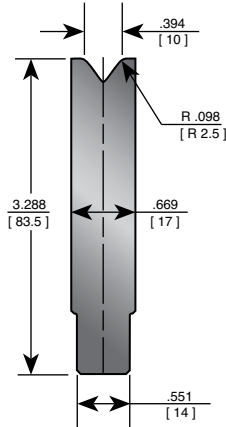
DIES



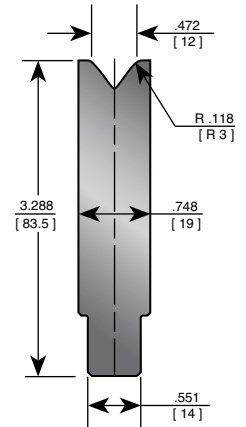
44200



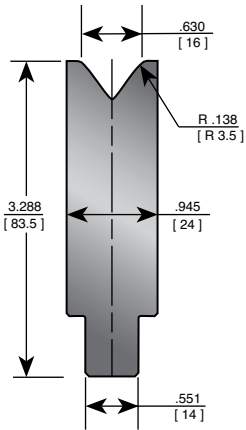
44201



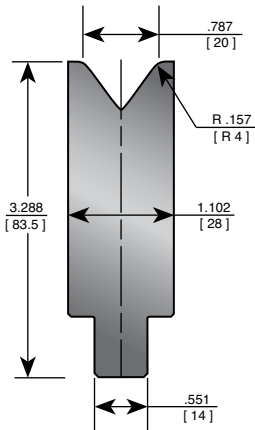
44202



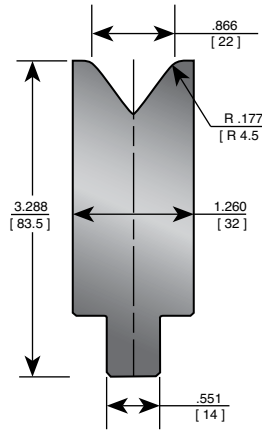
44203



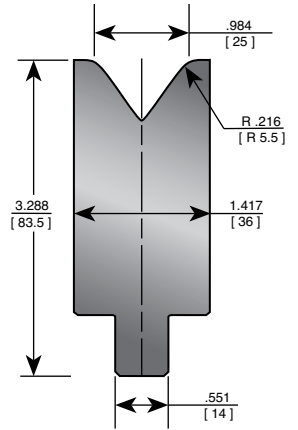
44204



44205



44206



44207

CAT. NO	A ANGLE	MAX. TON FT / METER (LT, ST & XT)	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
44200	75°	30 / 100	.118 [3.0]			
44201	75°	30 / 100	.236 [6.0]			
44202	75°	30 / 100	.394 [10.0]			
44203	75°	30 / 100	.472 [12.0]			
44204	75°	30 / 100	.630 [16.0]			
44205	75°	30 / 100	.787 [20.0]			
44206	75°	30 / 100	.866 [22.0]			
44207	75°	30 / 100	.984 [25.0]			

Note: V-opening modifications and die relief available at an additional cost.

Contact application sales desk for pricing and lead times.

Nitrex standard on all Quick Change 1V dies provides HRC-70.

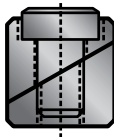
WEDGE BLOCK

CAT. NO	PRICE
43559	

TOP VIEW



SIDE VIEW

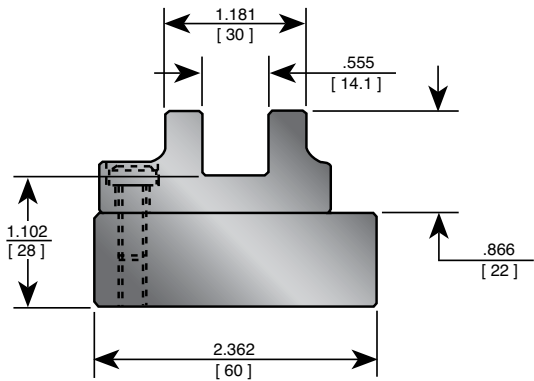


HOLDER & WEDGE BLOCK

QUICK CHANGE DIE HOLDER

CAT. NO	LT 32.87" (835mm)	ST 16.34" (415mm)
43030	\$627	

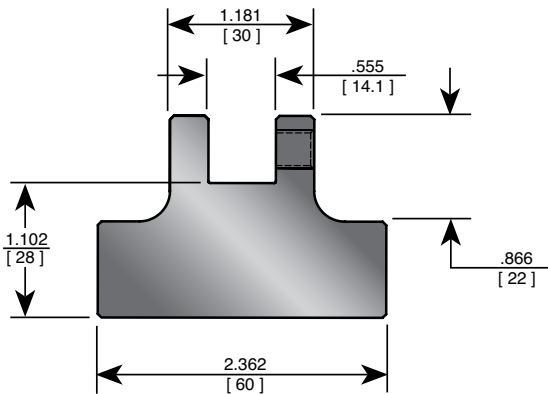
Note: Available with die tang.  
Contact application sales desk for pricing and lead times.



Two Piece Design  
(No Set Screw for Mounting)

CAT. NO	LT 32.87" (835mm)	ST 16.34" (415mm)
43530	\$418	

Note: Available with die tang.  
Contact application sales desk for pricing and lead times.

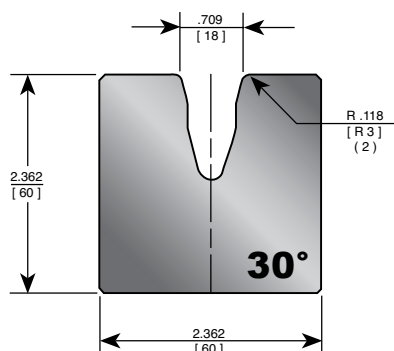


One Piece Design  
(With Set Screw for Mounting)

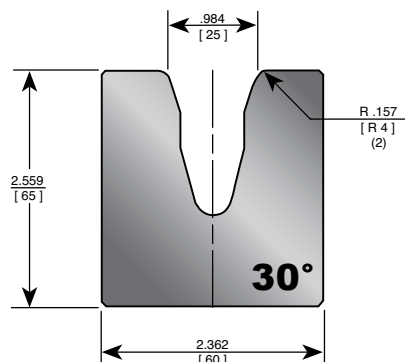
## 30° & 45° ACUTE ANGLE LARGE

DIES

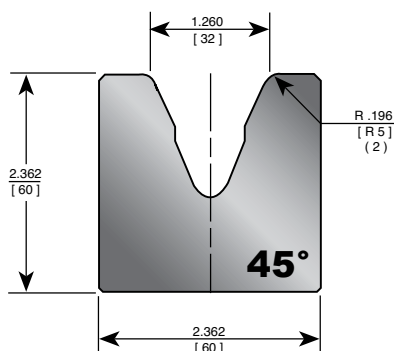
42300



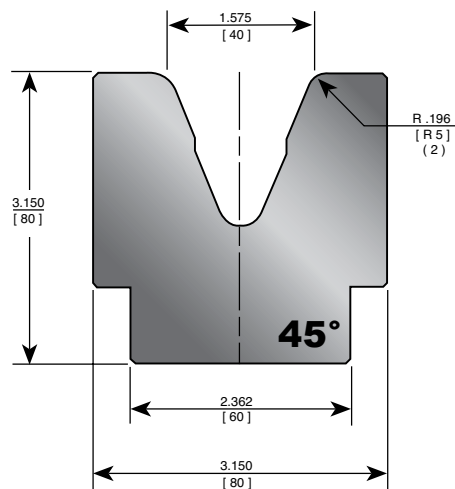
42301



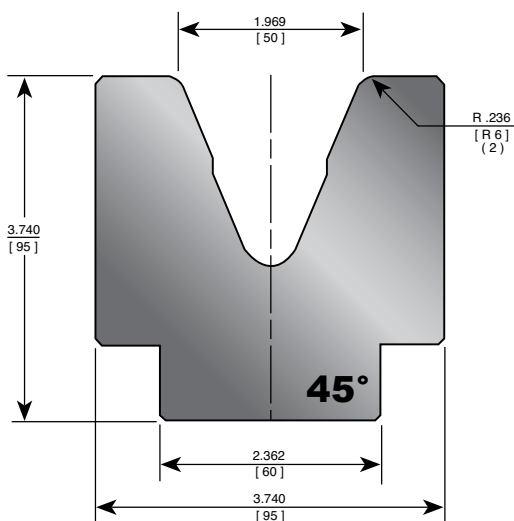
42302



42303



42304



CAT. NO	A ANGLE	MAX. TON FT / METER (LT & ST)	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
42300	30°	24 / 80	.709 [18.0]		
42301	30°	18 / 60	.984 [25.0]		
42302	45°	12 / 40	1.260 [32.0]		
42303	45°	21 / 70	1.575 [40.0]		
42304	45°	21 / 70	1.969 [50.0]		

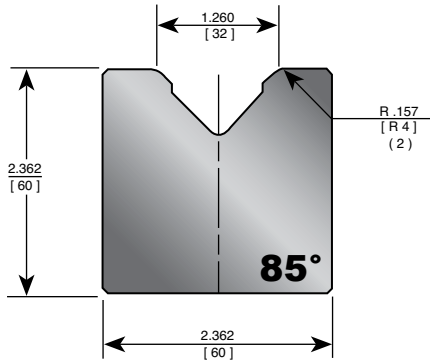
Note: Acute-Angle Large 1V Dies may require die holder #43040. Check height against machine stroke prior to ordering.

V-opening modifications and die relief available at an additional cost. Contact application sales desk for pricing and lead times.

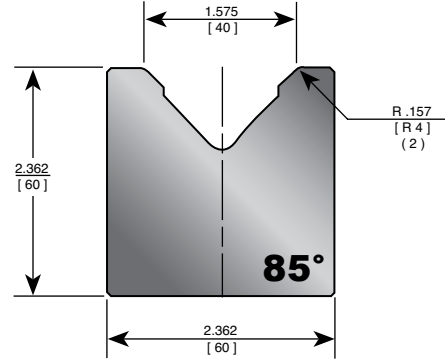
Nitrex standard on all large 1V dies provides HRC-70.

## 85° LARGE

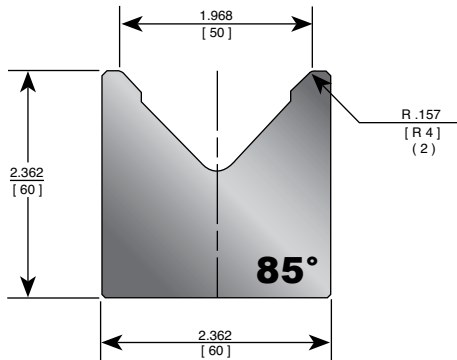
DIES



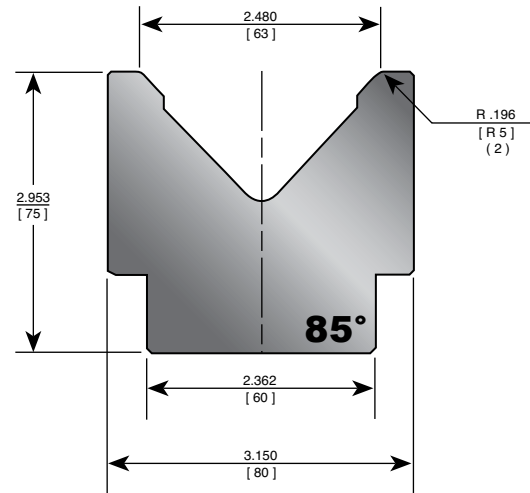
**42400**



**42401**



**42402**



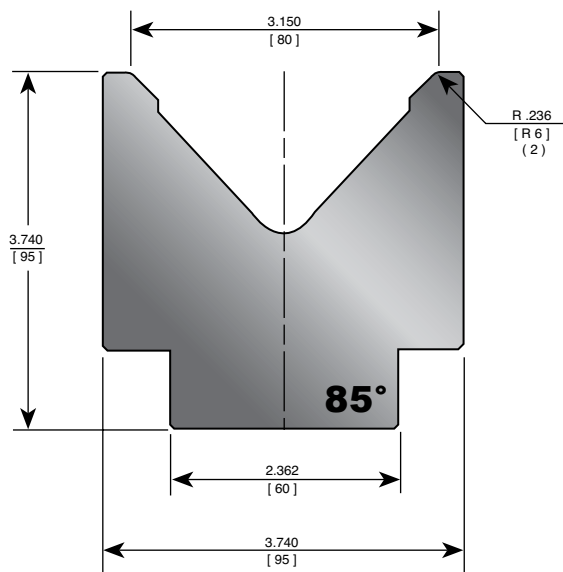
**42403**

CAT. NO	A ANGLE	MAX. TON FT / METER (LT & ST)	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
42400	85°	30 / 100	1.260 [32.0]		
42401	85°	30 / 100	1.575 [40.0]		
42402	85°	30 / 100	1.968 [50.0]		
42403	85°	30 / 100	2.480 [63.0]		

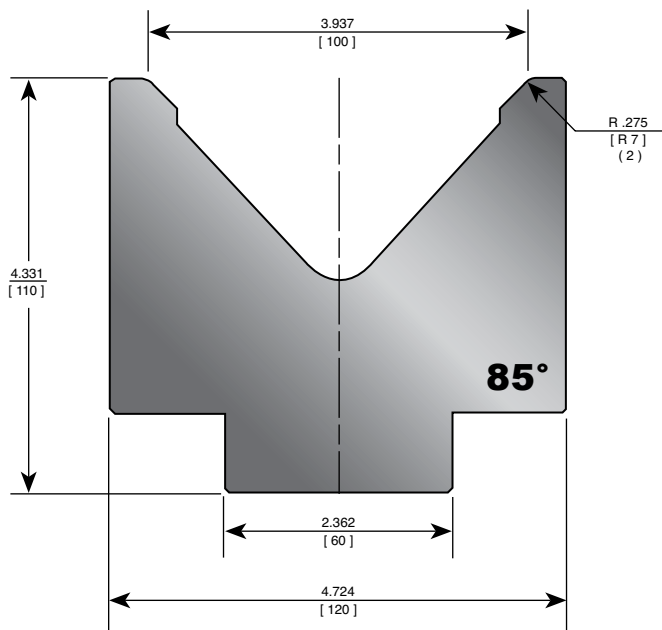
Note: Large 1V Dies may require die holder #43040.  
 Check height against machine stroke prior to ordering.  
 V-opening modifications and die relief available at an additional cost.  
 Contact application sales desk for pricing and lead times.  
 Nitrex standard on all large 1V dies provides HRC-70.

## 85° LARGE

DIES



42404

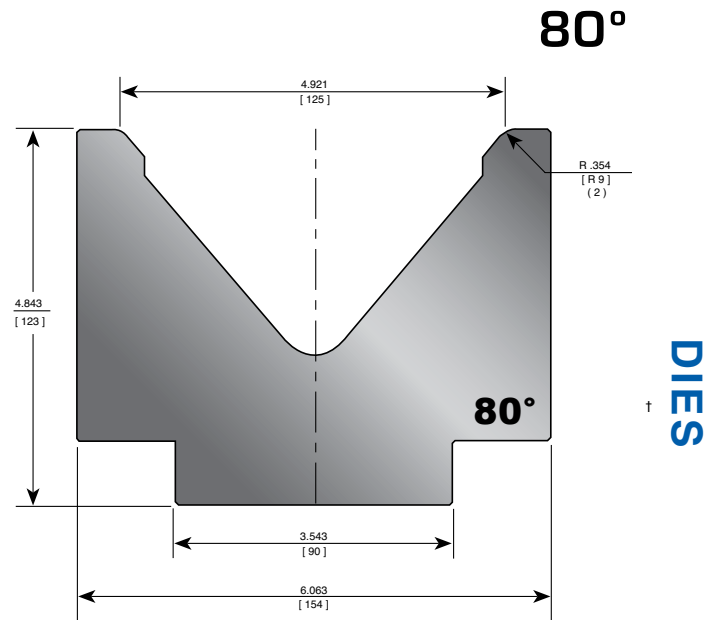


42405

CAT. NO	A ANGLE	V INCHES [mm]	MAX. TON FT / METER (LT & ST)	LT 32.87" (835mm)	ST 16.34" (415mm)
42404	85°	3.150 [80]	30 / 100		
42405	85°	3.937 [100]	30 / 100		

Note: Large 1V Dies may require die holder #43040. Check height against machine stroke prior to ordering.  
V-opening modifications and die relief available at an additional cost.  
Contact application sales desk for pricing and lead times.

CAT. NO	A ANGLE	MAX. TON FT / METER (LT & ST)	V1 INCHES [mm]	ST 16.34" (415mm)
42406	80°	30 / 100	4.921 [125]	



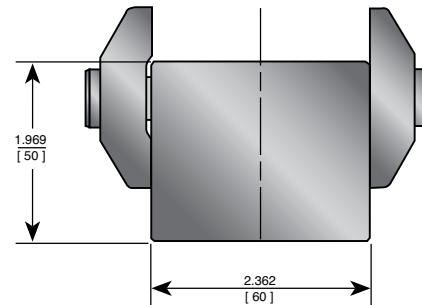
CAT. NO	L 32.87" (835mm)	S 16.34" (415mm)
43040		

Note: Large 1V Dies may require die holder #43040. Check height against machine stroke prior to ordering.

Please check width of lower beam of press brake prior to ordering die #42406.

V-opening modifications and die relief available at an additional cost. Contact application sales desk for pricing and lead times.

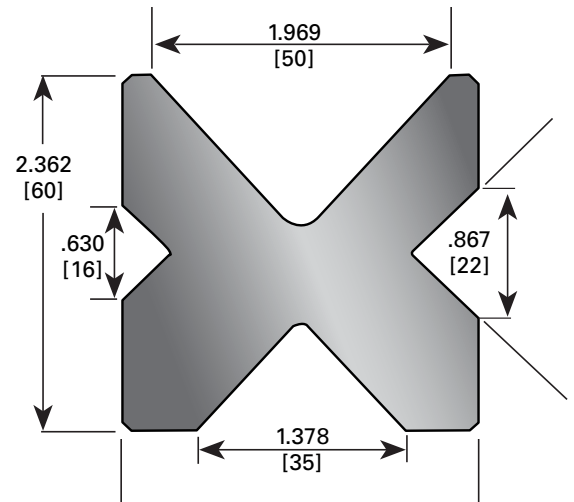
## DIE HOLDER LARGE



CAT. NO	V OPENING		ANGLE	MAX. TON FT / METER	32.87" L [835MM]	32.87" X [835MM]
42340	V1	.630" [16]	88	30/100		
	V2	1.378" [35]	85			
	V3	.867" [22]	88			
	V4	1.969" [50]	85			

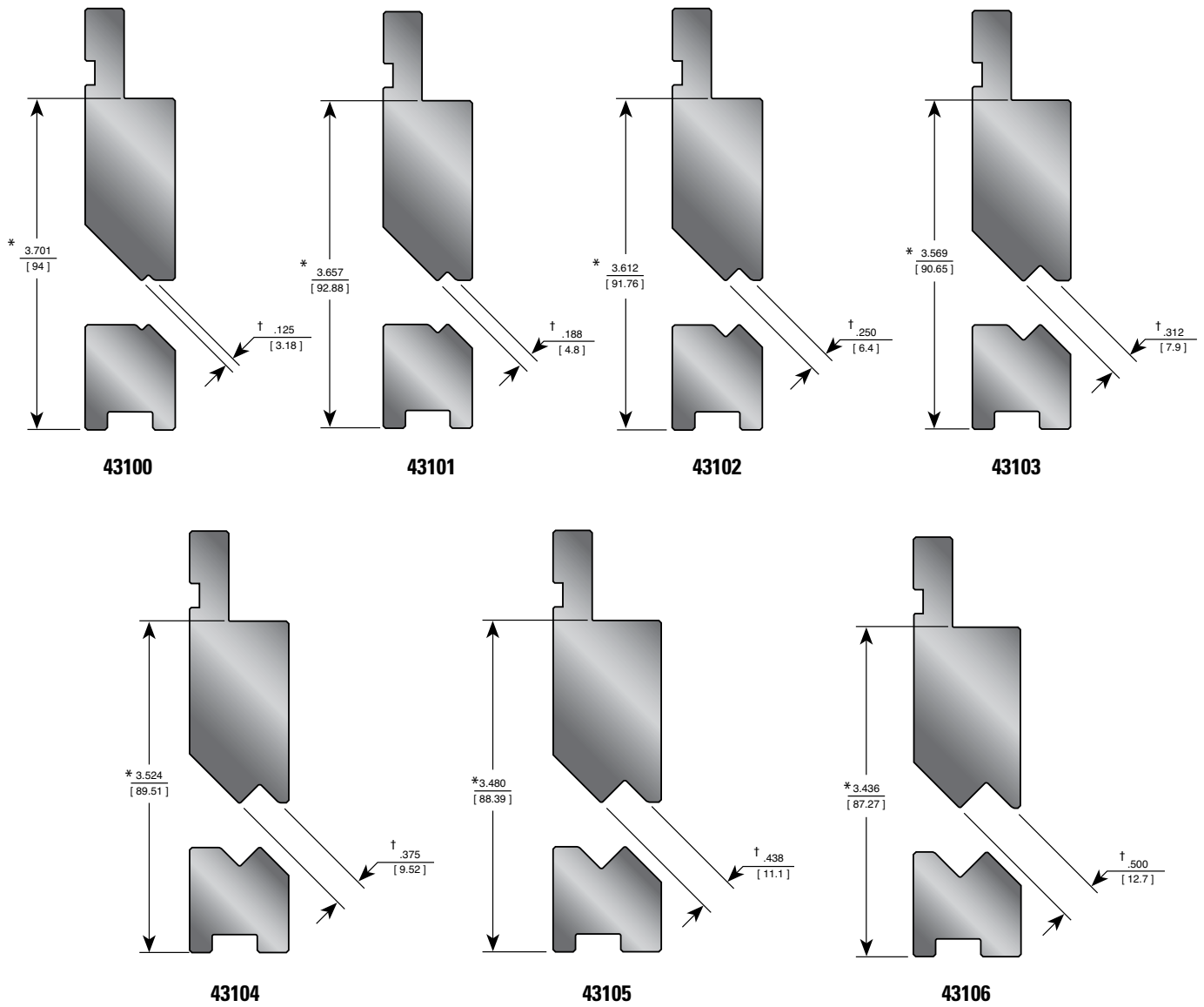
Note: Exacta 4 Way Die is hardened, but does not have Nitrex surface enhancement.

## EXACTA 4 WAY DIE



# RAIL STYLE OFFSET TOOLS

## OFFSET TOOLS



CAT. NO	MAX. TON FT / METER (LT, ST & XT)	MAX. MATERIAL	OFFSET DIM. INCHES [mm]	EFFECTIVE V	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
43100	30 / 100	18 GA. CRS	.125 [3.18]	.177"			
43101	30 / 100	18 GA. CRS	.188 [4.8]	.266"			
43102	30 / 100	18 GA. CRS	.250 [6.4]	.354"			
43103	30 / 100	18 GA. CRS	.312 [7.9]	.441"			
43104	30 / 100	16 GA. CRS	.375 [9.52]	.530"			
43105	30 / 100	16 GA. CRS	.438 [11.1]	.619"			
43106	30 / 100	16 GA. CRS	.500 [12.7]	.707"			

Note: \*Dimensions are for shut height.

†Offset height may vary as much as +.020" (0.5mm) after bending. All angles will be obtuse.

Special offset sizes are available at additional cost.

Nitrex (HRC-70) standard on all dies.

Quick change offset tools are available at additional cost.



## RAIL STYLE

## QUICK CHANGE

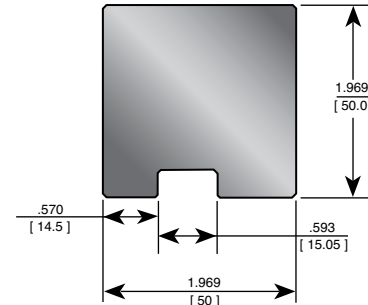
CAT. NO	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
42312	30 / 100			

Note: Designed to run with standard 2V Quick Change die system.

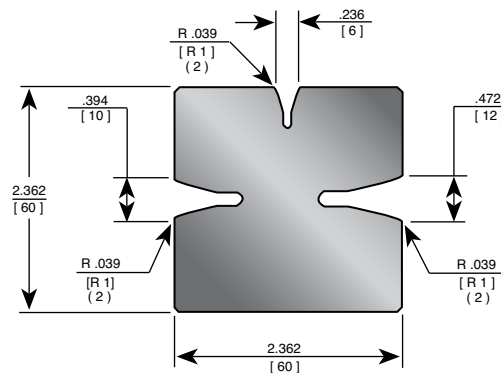
Custom heights available for stage bending.

Contact application sales desk for pricing and lead times.

Nitrex standard on all Quick Change dies provides HRC-70.



### 3V



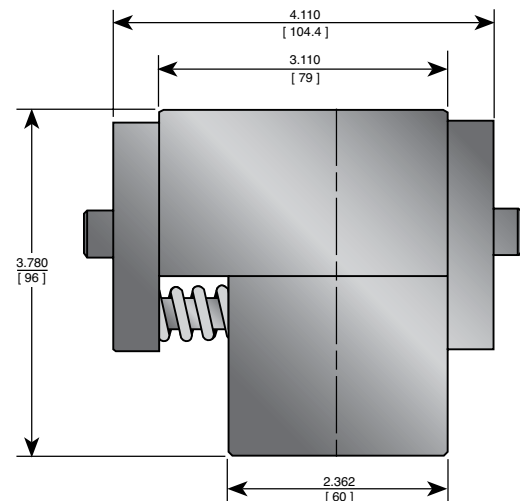
CAT. NO	MAX. TON FT / METER (LT & ST)	V1 INCHES [mm]	V2 INCHES [mm]	V3 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
42310	30 / 100	.236 [6.0]	.394 [10.0]	.472 [12.0]		

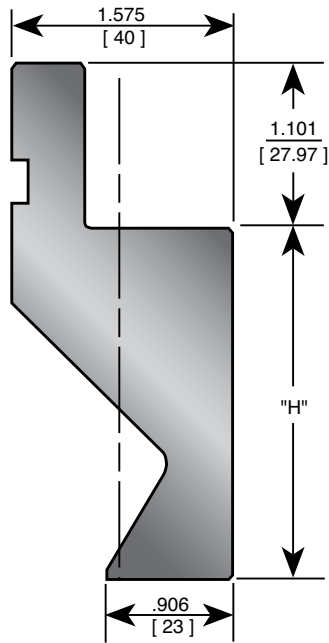
Nitrex standard on all dies provides HRC-70.

## THRUST ABSORBING FLATTENING DIE

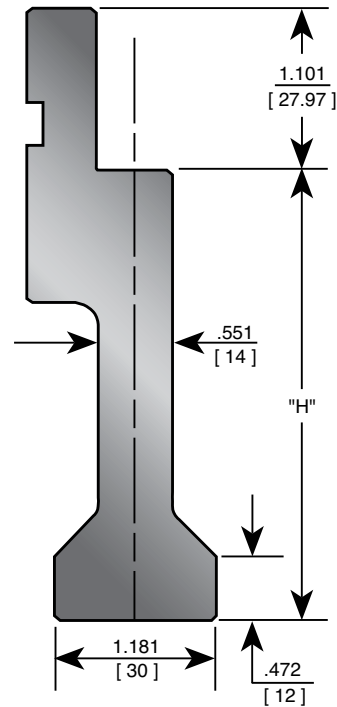
CAT. NO	MAX. TON FT / METER (LT & ST)	L 32.87" (835mm)	S 16.34" (415mm)
42311	30 / 100		

Nitrex standard on all dies provides HRC-70.





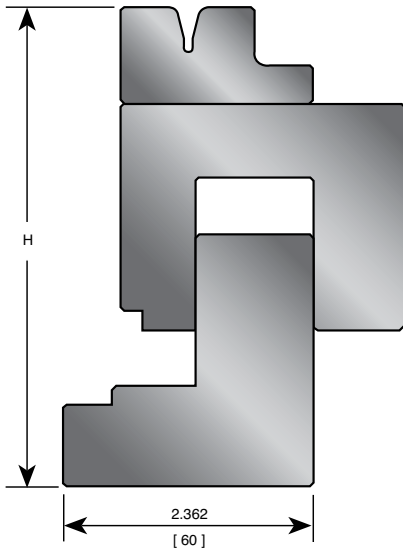
41523



41630

CAT. NO	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	LT 32.87" (835mm)	ST 16.34" (415mm)
41523	2.559 [65.0]	30 / 100		
41630	3.307 [84.0]	30 / 100		

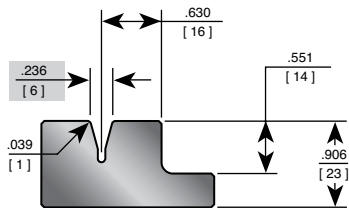
# TWO STAGE HEMMING DIE



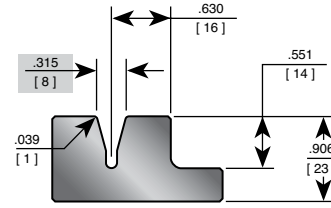
CAT. NO	V1 INCHES [mm]	H HEIGHT INCHES [mm]	MAX. TON FT / METER (LT & ST)	MAX MATERIAL	LT 32.87" (835mm)	ST 16.34" (415mm)
42601	.236 [6.0]	4.587 [116.5]	20 / 67	20 GA. CRS		
42602	.315 [8.0]	4.587 [116.5]	20 / 67	16 GA. CRS		
42603	.394 [10.0]	4.902 [124.5]	20 / 67	14 GA. CRS		
42608	.394 [10.0]	5.402 [137.2]	20 / 67	14 GA. CRS		

DIES

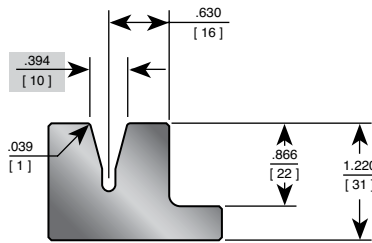
## REPLACEMENT V-BLOCKS FOR WILSON HEMMING DIES



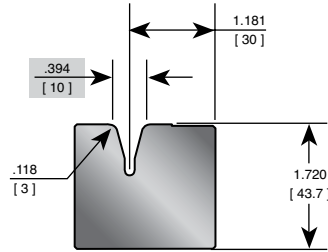
43522



43523



43524



43528

CAT. NO	MAX. TON FT / METER (LT & ST)	MAX MATERIAL	V1 INCHES [mm]	LT 32.87" (835mm)	ST 16.34" (415mm)
43522	20 / 67	20 GA. CRS	.236 [6.0]		
43523	20 / 67	16 GA. CRS	.315 [8.0]		
43524	20 / 67	14 GA. CRS	.394 [10.0]		
43528	25 / 83	14 GA. CRS	.394 [10.0]		

Note: Nitrex (HRC-70) standard on all dies.

**U.S.A.**  
**Canada**  
**Mexico**

Tel: 800.445.4518  
Tel: 800.268.4180  
Tel: 001.800.741.2510

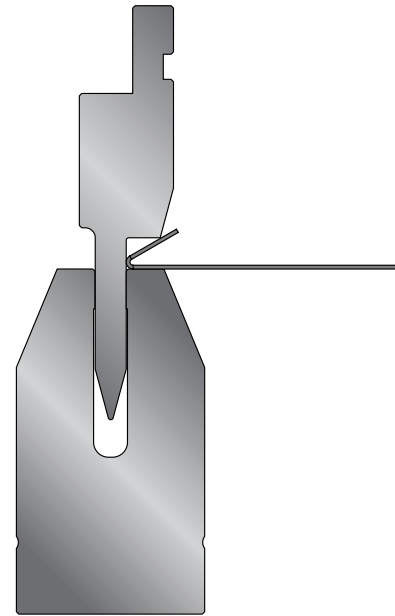
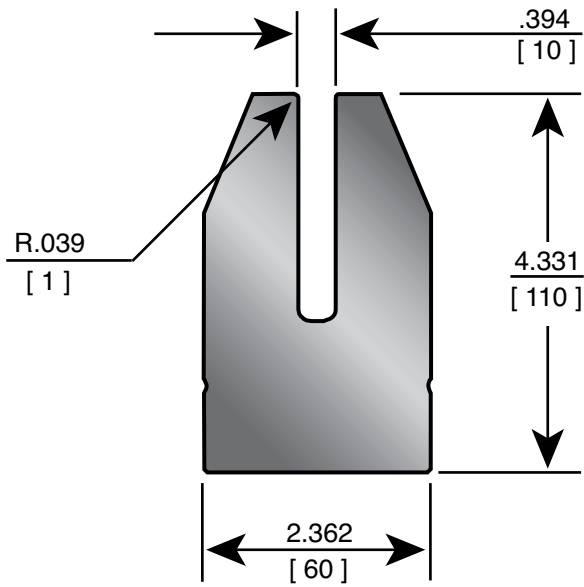
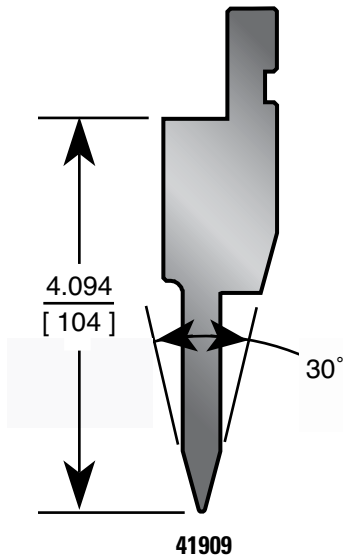
Fax: 800.539.4590  
Fax: 905.840.1032  
Fax: 001.800.544.2096

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bending@wilsontoolcanada.com  
americalatina@wilsontool.com



# TWO STAGE HEMMING PUNCH & DIE

## HEMMING PUNCH & DIE



Two Stage Hemming Punch & Die Assembled

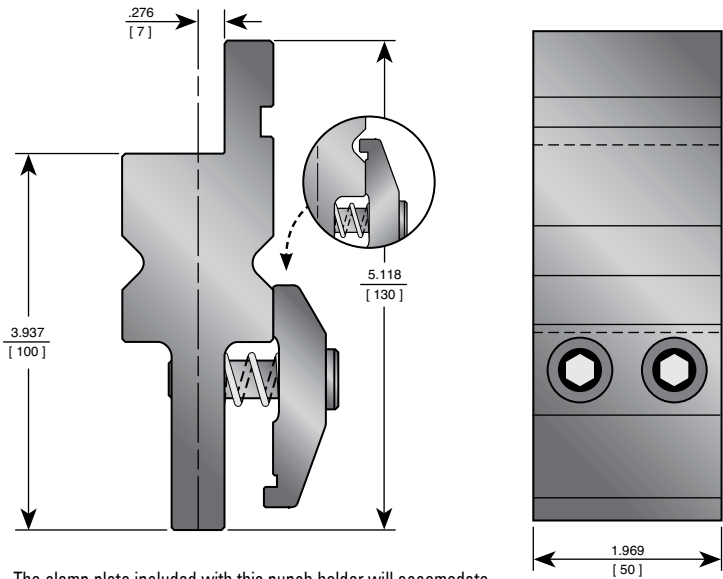
CAT. NO	MAX. TON FT / METER (LT, ST & XT)	LT 32.87" (835mm)	ST 16.34" (415mm)	XT 32.87" (835mm)
41909	30 / 100			
43595	30 / 100			N/A

Note: 16 ga. maximum material.  
Nitrex (HRC-70) standard on all dies.

Z1 NARROW

HOLDERS

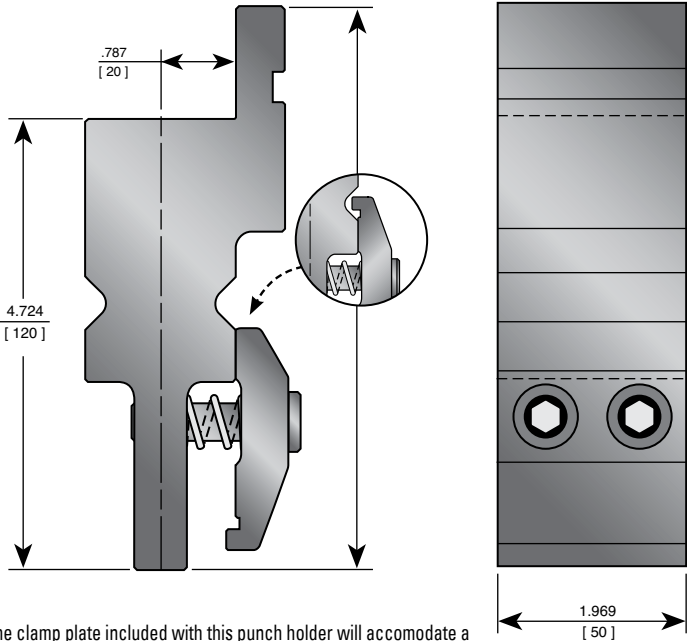
CAT. NO	FT / TON	PRICE
43000	30 / 100	



The clamp plate included with this punch holder will accomodate a punch with or without a safety groove.

Z2 NARROW

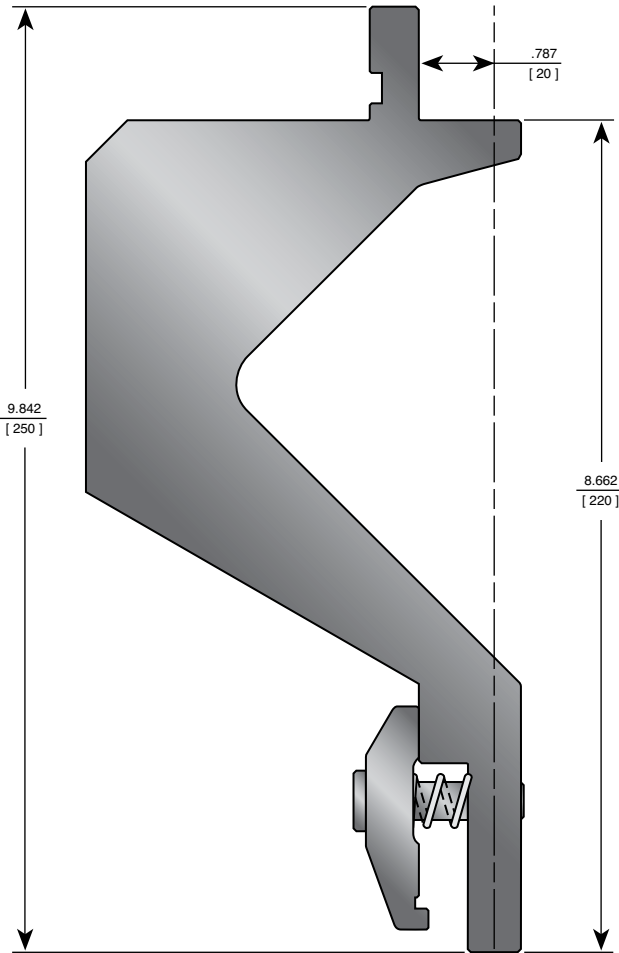
CAT. NO	FT / TON	PRICE
43001	30 / 100	



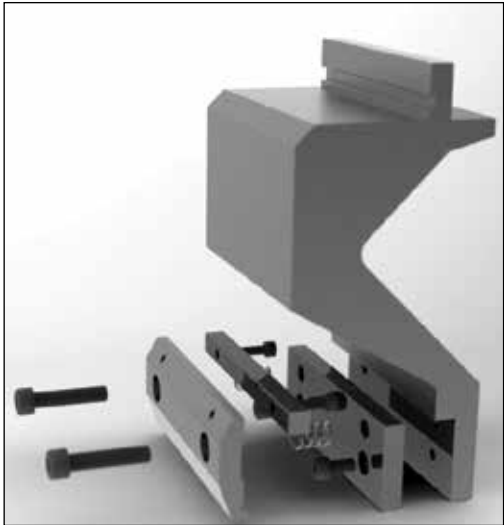
The clamp plate included with this punch holder will accomodate a punch with or without a safety groove.

Z2 STYLE DEEP

HOLDERS



43002 Z2 Punch Holder

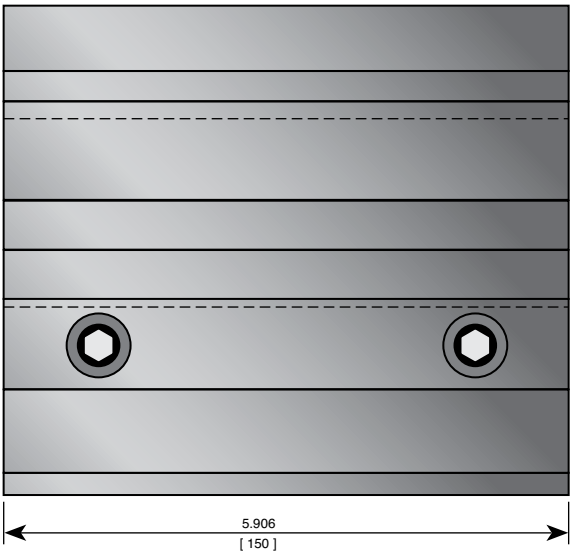
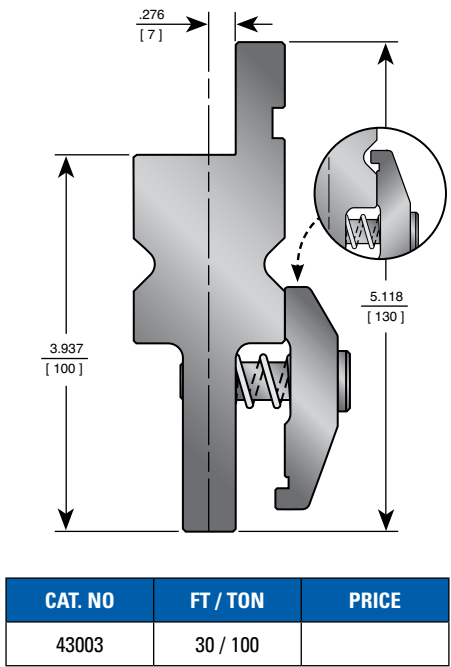


980079 Z1 Conversion Kit

CAT. NO	MAX. TON FT/METER	LENGTH	PRICE
43002	15 / 50	5.906 [150mm]	
980079	Z1 Conversion Kit	5.906 [150mm]	

Note: Punch holder #43002 is designed for Z2 style upper beams, but may be modified for a Z1 center by using Kit #980079.

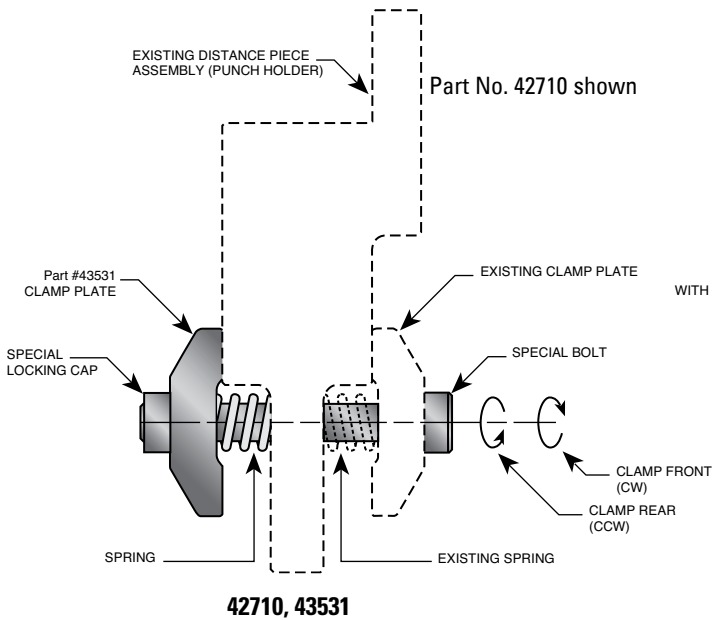
STACKING



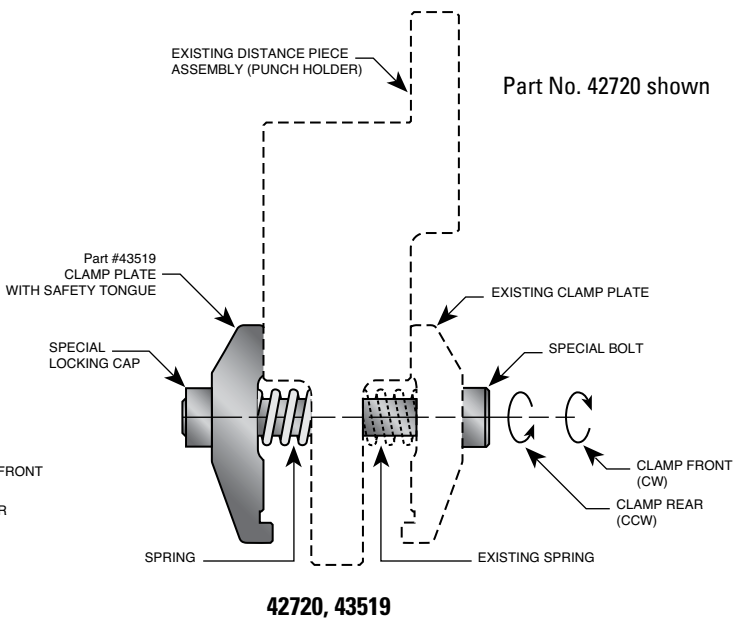
The clamp plate included with this punch holder will accommodate a punch with or without a safety groove.

HOLDERS

DUAL CLAMPING KITS

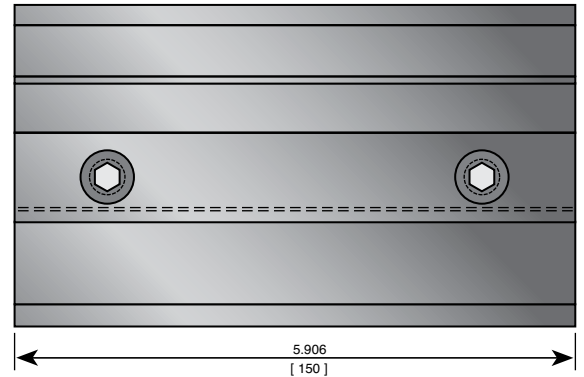
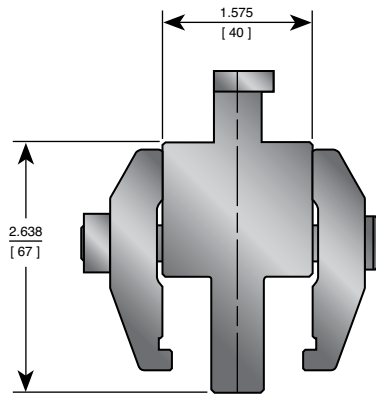


CAT. NO	DESCRIPTION	PRICE
42710	Flat Clamp Kit	
43531	Flat Clamp Plate	



CAT. NO	DESCRIPTION	PRICE
42720	Safety Clamp Kit	
43519	Safety Clamp Plate	

# EUROPEAN PUNCH ADAPTERS

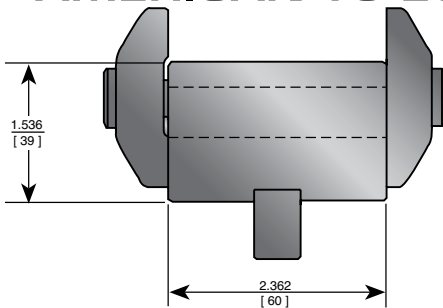


For Conventional Press Brakes without punch holder height adjustment.

American to European Punch Adaptors  
Tonnage = 30/ft.

CAT. NO	DESCRIPTION	MAX TON/FT=	5.906" [150mm]
43004	American to European Punch Adapter	30	

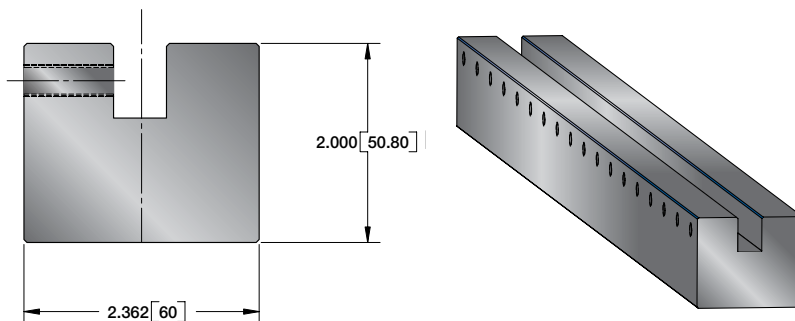
## AMERICAN TO EUROPEAN DIE



CAT. NO	DESCRIPTION	MAX TON/FT= L & S	L 36"	S 18"
43006	American to European Die Holder	40		

\*Note: Please verify press brake tongue slot width when ordering.

## EUROPEAN TO AMERICAN DIE



CAT. NO	DESCRIPTION	MAX TON/FT= L & S	L 36"	S 18"
43590	European to American Die Holder	40		



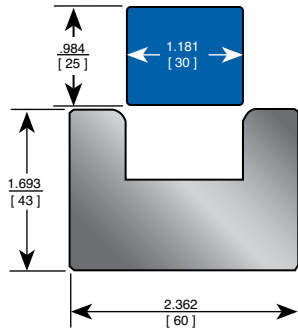
# URETHANE HOLDERS & PADS

## NOTE:

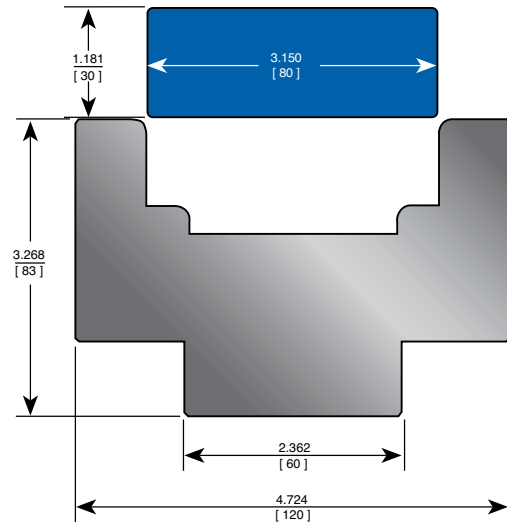
All urethane die holders are machined from 6061-T6 aluminum.

Urethane holders may require die holder #43040

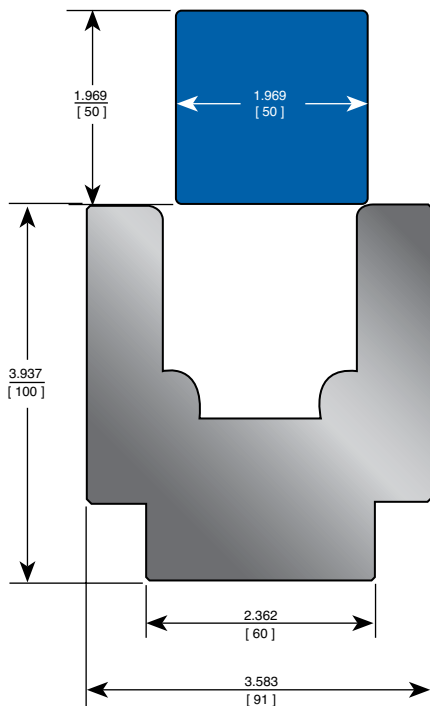
Check height against machine stroke prior to ordering.



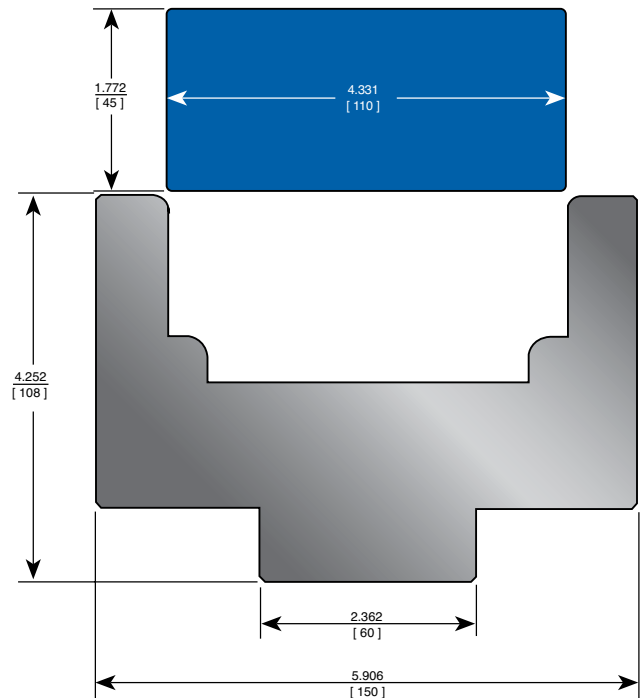
CAT. NO	DESCRIPTION	SHORE HARDNESS	LT 32.87" (835mm)	S 16.34" (415mm)
42501	Holder	N/A		
42511	Pad	80A/Red		
42521	Pad	90A/Blue		



CAT. NO	DESCRIPTION	SHORE HARDNESS	LT 32.87" (835mm)	S 16.34" (415mm)
42503	Holder	N/A		
42513	Pad	80A/Red		
42523	Pad	90A/Blue		



CAT. NO	DESCRIPTION	SHORE HARDNESS	LT 32.87" (835mm)	S 16.34" (415mm)
42502	Holder	N/A		
42512	Pad	80A/Red		
42522	Pad	90A/Blue		



CAT. NO	DESCRIPTION	SHORE HARDNESS	LT 32.87" (835mm)	S 16.34" (415mm)
42504	Holder	N/A		
42514	Pad	80A/Red		
42524	Pad	90A/Blue		



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E - B i z

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